

Product Brochure For V360

Compact Power Machine Vice - VCV-160V-L

160 x 400mm



ORDER CODE:	V360
MODEL:	VCV-160V-L
A (mm):	688
B (mm):	590
C (mm):	98
D (mm):	161
E (mm):	124
F (mm):	160
G (mm):	86
I (mm):	86
J (mm):	400
K (mm):	55
N (mm):	18
M (mm):	~
P (mm):	19
X (mm):	208
Y (mm):	105
Nett Weight (kg):	66



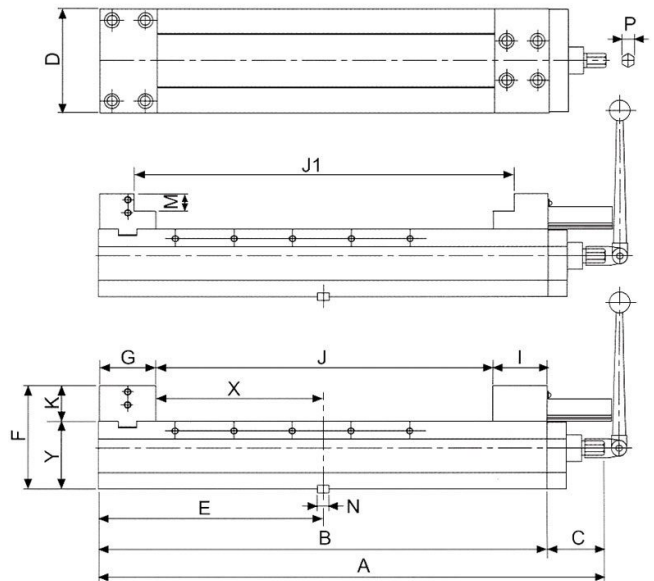
Description

Long Series precision machine vice with modular jaws. Replaceable jaws allow for special purpose holding of components.

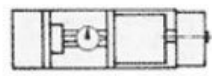
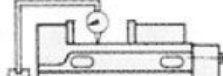
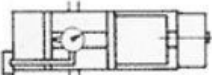

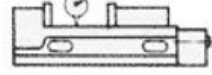
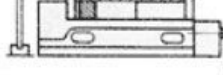
Other sizes available...

Features

- Maximum opening capacity while compact in overall length
- Toleranced all over for use with other vices as matched pairs
- Rigid material- Ductile Iron FCD60 JIS. Equal to GGG60. 80,000 psi tensile strength
- Vice bed flame hardened to HRC 45
- Chip cover to protect leadscrew
- Jaws hardened to HRC 55



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NO	TEST REPORT	JIS grade 1.	GUARANTEED		
1	Both jaw plate parallel	0.020 100mm	0.020 100mm		
2	Keyways on bottom of vise bed square to clamping surface of jaw plate.	0.020 100mm	0.015 100mm		
3	Vise side-lock on bottom to slide way square.	0.020 100mm	0.010 100mm		
4	Surface of vise bed parallel to bottom of vise body.	0.020 100mm	0.010 100mm		
5	Top of rectangular test block clamped tightly by jaw parallel to bottom of vise body	0.030 100mm	0.020 100mm		
6	Max. opening test block parallel to bottom of vise body.	0.050 100mm	0.030 100mm	S = X	S = X