

Product Brochure For T8421

# M14 x 1.25mm HSS Spiral Flute Tap

Metric Extra Fine Pitch

**Ex GST**  
**\$44.00**

**Inc GST**  
**\$50.60**



|                |                   |
|----------------|-------------------|
| ORDER CODE:    | T8421             |
| Size:          | M14               |
| Pitch:         | 1.25mm            |
| Pitch Type:    | Metric Extra Fine |
| Flute Type:    | Spiral            |
| Thread Form:   | Metric            |
| Max Cut Depth: | 2.5 x D           |
| Nut Tolerance: | ISO 2 / 6H        |
| Standard:      | DIN 374           |
| test:          | ~                 |

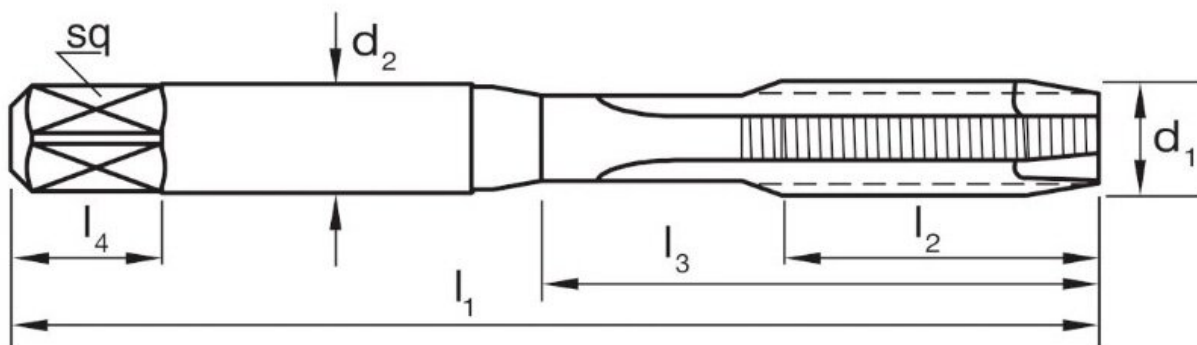


## Description

Spiral flute taps feature a spiral fluted design rather than conventional straight flutes. The spiral flutes assist in ejecting chips upward & out of the tapped hole & are commonly used in blind hole applications when threads are required close to the bottom of the hole.

## Features

- M35 High Speed Steel with 5% cobalt
- TiCN Coating for increased wear resistance
- Precision ground thread
- DIN 371 Standard



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**Recommended Accessories**

D1272

Metric 135° Precision HSS Drill Set - 25 Piece



D1282

Imperial 135° Precision HSS Drill Set - 29 Piece



D126

Metric 135° Precision HSS Drill Set - 170 Pieces



C289

Heavy Duty Drill Chuck - Keyed Type



C290

Heavy Duty Drill Chuck - Keyed Type



C292

Industrial Drill Chuck - Keyless Type



C294

Industrial Drill Chuck - Keyless Type



T012

Metric Alloy Steel Tap & Die Set - 32 Piece



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**T013**  
Metric HSS Tap & Die Set - 32 Piece



**T014**  
Metric Alloy Steel Tap & Die Set - 45 Piece



**T015**  
Imperial Alloy Steel Tap & Die Set - 45 Piece



**D502**  
HSS Centre Drill - No. 2



**D503**  
HSS Centre Drill - No.3



**D504**  
HSS Centre Drill - No. 4



**D505**  
HSS Centre Drill - No. 5



**T019**  
Metric HSS Hand Tap & Drill Set - 29 Piece



**D107**  
HSS Step Drill Sets



**D106**  
Countersink Sets – 90° Three Flute



**D105**  
Deburring Countersink Sets – 90° Cross Hole

