Auckland: (09) 2717 234
Christchurch: (03) 741 6241

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Product Brochure For T8103

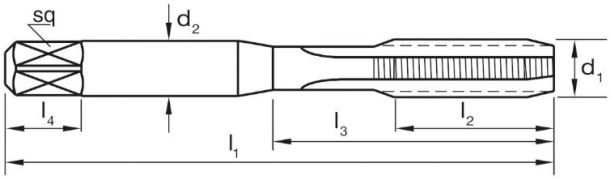
M6 x 1.0mm Straight Flute HSGT 3pc Tap Set - T9010600

Metric Coarse

Ex GST	Inc GST
$72.00	$82.80



ORDER CODE:	T8103
Part Number:	T9010600
Set Includes (Tap Profile):	Taper - Intermediate - Plug
Flute Type:	Straight
d1 - Tap Size (Diameter) (Ø / mm):	M6
d2 - Shank Diameter (Ø / mm):	4.5
Pitch (TPI):	1.0mm
Pitch Type (TPI):	Course
Thread Form (Type):	Metric
Standard (DIN):	ISO 529
l1 - Length (mm):	66
l2 - Flute Length (mm):	19.0
l4 - Square Length (mm):	6.0
Square Across Flats (mm):	5.00
Drill Tapping Size (Diameter) (Ø / mm):	5.0



Description

The Sutton Tools Tap Set is designed for general purpose use and is suitable for materials up to 1000N/mm². It can be used for both hand and machine operations, making it versatile for various applications. With depths up to approximately 1 x d?, this tap set provides reliable performance and precision.

Features

- General purpose use
- Suitable for materials up to 1000N/mm2
- Suitable for both hand and machine operations
- Depths up to approx. 1 x d1
- Material: HSS M2
- Standard: ISO529
- Tolerance: ISO2/6H
- Finish: Bright
- Type: Straight Flute

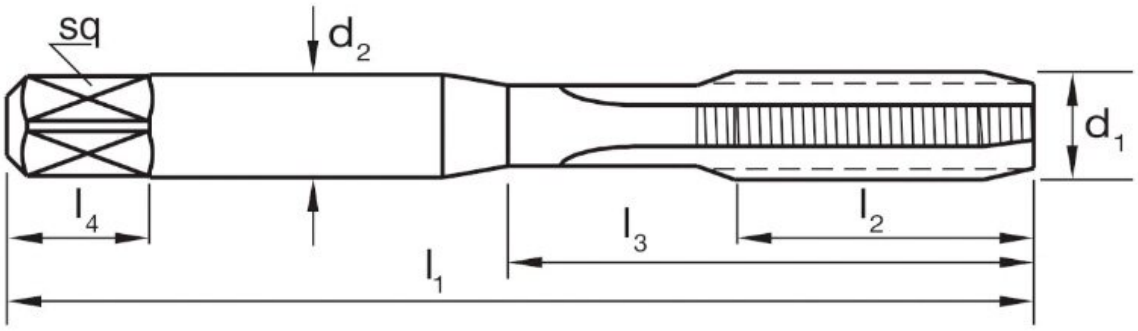
Includes

- 1 x Taper
- 1 x Intermediate
- 1 x Bottoming

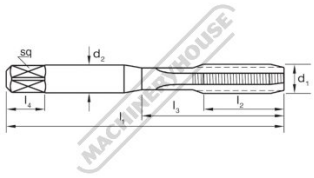
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Specific Features



Diagram



Starter Intermediate & Plug Tap