Auckland: (09) 2717 234
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Product Brochure For S884S

CNC Press brake DELEM DA69T - 7 Axis - APHS-31120

120T x 3100mm, 7 Axis, Delem DA69T Touch Screen Control
Includes Programmable X, Y1, Y2, V, Z1, Z2 & R-Axis and Laser Guarding System



ORDER CODE:	S884S
MODEL:	APHS-3106
Control Unit (Type):	DELEM DA69T CNC
Nominal Pressure - Tonnage (Ton):	120
Nominal Pressure - Kilonewtons (kN):	1200
Length of Work Table (mm):	3100
Distance Between Columns (mm):	2550
Throat Depth (mm):	410
Maximum Open Height (mm):	530
Ram Stroke (mm):	260
Machine Axis (No.):	7
Safety Guarding System (Type):	Laser System
X Axis Backgauge Travel (mm):	750
R Axis Backgauge Travel (mm):	~
Z1 & Z2 Axis Back gauge fingers:	~
Table Bed Crowning System (Type):	CNC Controlled System
Motor Power (kW / hp):	11 / 15
Motor Voltage (V):	415
Floor Space (mm):	~
Nett Weight (kg):	8400

Made in Turkiye

1 YEAR WARRANTY

NO PLUG 415V

Description

Delem DA-69T CNC CONTROL UNIT

The new generation DA-Touch controls offers an even higher grade of efficiency in programming, operation and control of today's press brakes. Ease of use combined with state-of-the-art technology go hand in hand, improving productivity.

The touch screen gives access to the proven Delem user-interface and enables direct navigation between programming and production. Functions are directly located where you need them, offering optimised ergonomics throughout the application.

The DA-69T offers 2D as well as 3D programming that includes automatic bend sequence calculation and collision detection. Full 3D machine set-up with multiple tool stations giving true feedback on the product feasibility and handling.

Highly effective control algorithms optimise the machine cycle and minimise set-up time. This makes using press brakes easier, more efficient and more versatile then ever.

3D and 2D graphical touch screen programming mode
3D visualisation in simulation and production
17" high resolution colour TFT
Full touch screen control (IR-touch)
Windows application suite
Standard Windows networking
3D graphics acceleration
Delem Modusys compatibility (module scalability and adaptivity)
USB flash memory drive
Open system architecture
Sensor bending & correction interface
Profile-T 3D offline software

Features

- Baykal machine frames are manufactured from hot rolled steel sheets of Fe 520. The two side frames are obtained from the same sheet to ensure the same elasticity under stress. The ram and table are also manufactured from Fe 520 steel and are designed to avoid deflection.
- The hydraulic cylinders are manufactured from high resistance steel chromium plated & ground to size. Cylinder pistons are lapped to ensure longevity of the hydraulic seals
- The hydraulic unit consists of electronically controlled proportional valves with independent closed loop control of the two cylinders providing full synchronous control.

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- German manufactured Laser Safety Guard System mounted at each end of machine ensuring correct interfacing and operator safety whilst in operation. The Laser system is designed so each guard will slide up or down to allow for many different types and sizes of tooling enabling safety at the appropriate points as required by the Australian standards. Manual height adjustment with scales and lock for easy positioning.
- Sliding front sheet supports enable a wide range of material sizes to be aligned and supported at the correct required width and height. The sheet supports are mounted on precision linear guides for ease of movement. This design can also be adjusted vertically to support material with return bends.
- Ram positions (Left & Right) are obtained from independent linear encoders whilst monitoring and adjusting proportional valves. This produces a closed loop system, with guaranteed beam positioning of +/- 0.01mm (Y1 and Y2 Axis)
- Accuracy is further ensured by mounting the linear encoders on a C-frame connected directly to the Bed, rather than the side frames. This ensures that deflection of the side frames and uneven loads have no effect on Beam position.

- CNC Controlled Axis (Y1, Y2, X, R, Z1, Z2 & V) as standard
- Backgauge:- X-R-Z1-Z2 with AC servo brushless motors
- "X" axes stroke 750mm
- "X" axis speed 350mm/sec
- "R" axes stroke 160mm
- "R" axis speed 240mm/sec
- “Z1 & Z2” combined Finger Stroke 2550mm
- Mechanical accuracy 0.1mm
- Micro adjustable fingers with hardened 2D stops mounted on linear guideways
- Precision linear scale measurement : GIVI MISURE
- Front support arms fully adjustable mounted on linear rails
- Quality Siemens Electric control switch Gear is used
- Pendant control panel centralising all Press-Brake Functions
- Foot Pedal Control
- Hydraulics: Hoerbiger & Parker (German & USA)
- Electrics: Siemens or Telemecanique (German or French)
- Scales: Misure (Italian)
- Tooling: Technostamp or Rolleri (Italian)
- Mild steel capacity is rated on hot rolled material with 250MPA

Includes

- Delem DA-69T 3D & 2D Graphical CNC Control
- Profile-T 3D offline software
- X-R-Z1-Z2 Backguage
- V - table NC auto crowning
- Quick release top tool clamping system
- AKAS Safety laser front guarding system
- Mechanical crowning on top intermediate clamps
- Automatic crowning on bottom table
- Narrow bottom table for Euro style tooling

Specific Features


Laser Guarding


CNC Table Crowning W Axis


Sheet Support arms



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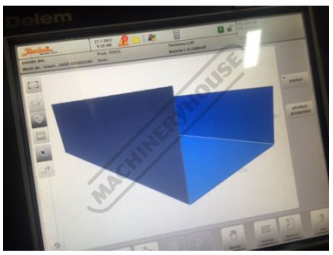
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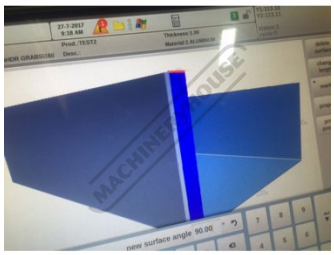
2D Drawing



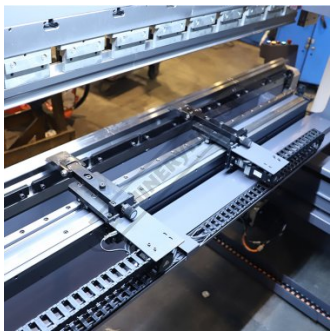
2D Model



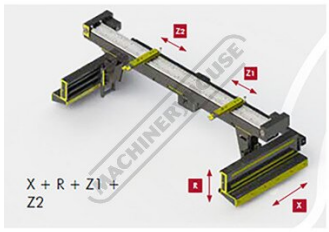
3D Model



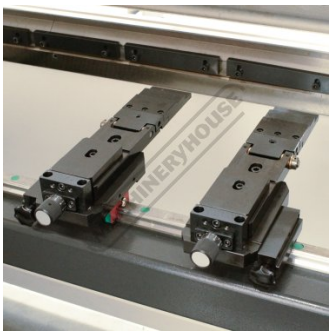
3D Bending Simulation



X R Z1 Z2 Backgauge



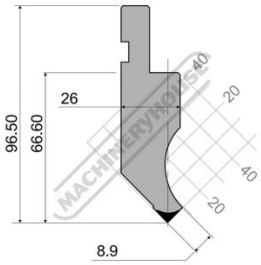
X R Z1 Z2 Backgauge



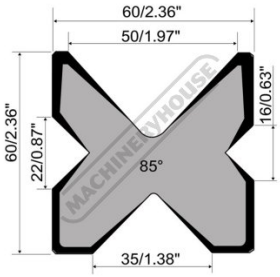
Micro Adjustment Backstop



Quick Action Clamps



Top Tooling



4V Die Block



Mobile Foot Control

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Recommended Accessories

S990

35º Top Punch Pressbrake Tooling



S990S

35º Top Punch Pressbrake Tooling - Segmented



S991

86º Top Punch Pressbrake Tooling



S991S

86º Top Punch Pressbrake Tooling - Segmented



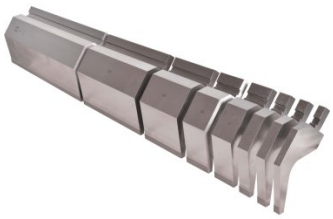
S9920

86º Top Punch Gooseneck Pressbrake Tooling



S9920S

86º Top Punch Gooseneck Pressbrake Tooling - Segmented



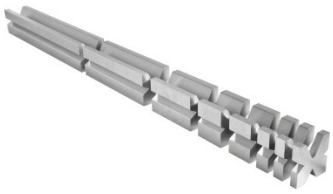
S99230

Dieblock - 4 Way 60 Degrees



S99231

Dieblock - 4 Way 60 Degrees - Segmented



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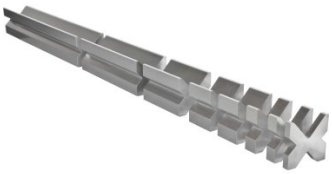
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S99234
Dieblock - 4 Way 86 Degrees



S99235
Dieblock - 4 Way 86 Degrees - Segmented



S99240
Dieblock Heavy Duty, Single V 63mm 86 Degrees



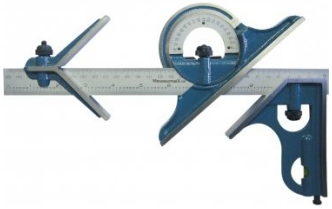
S99242
Dieblock Heavy Duty, Single V 80mm 86 Degrees



S99244
Dieblock Heavy Duty, Single V 100mm 86 Degrees



Q200
Combination Set



Q200A
Combination Set



Q201
Universal Bevel Protractor



M800
Rubber Mat - Anti-Fatigue



M805
Rubber Mat - Anti-Fatigue



O043
Rust & Corrosion Preventive



O042
General Purpose Lubricant & Corrosion Inhibitor



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Product Brochure For S884S

O044

Rust & Corrosion Preventive

