Auckland: (09) 2717 234
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www.machineryhouse.co.nz

Product Brochure For S7968

Motorised Plate Curving Rolls - MRM-S 2550x150

2550 x 4mm Mild Steel Capacity
3 Roll Initial Pinch

Ex GST	Inc GST
$42,640.00	$49,036.00



ORDER CODE:	S7968
MODEL:	MRM-S 2550x150
Curving System Type:	Initial Pinch
Curving Material Length (mm):	2550
Curving Plate Thickness - Mild Steel (mm):	4
Minimum Rolling Diameter (mm):	225
Roll Diameter (mm):	150
Motor Power (kW / hp):	2.2 / 3
Voltage / Amperage (V / amp):	415
Dimensions (LxWxH) (mm):	4250 x 650 x 1020
Floor Space (L x W x H) (mm):	~
Nett Weight (kg):	2150

Description

The Isitan MRM-S 2550x150 3 Roll Initial Pinch Plate Rolling machines have a heavy duty, steel welded frame construction for superior rigidity and are used for applications up to a maximum material thickness of 4mm mild steel.
The asymmetric design provides pre-bending capability on the machine and the swing out top roll allows for removal of complete cylindrical components.
Other models ranging up to 3050mm working length are available.

Features

- SAE 150 quality certified steel rolls with high tensile strength
- Induction hardened rolls suitable for stainless steel
- Steel welded main frame
- Conical bending device
- Digital readout display for rear roll position
- Motorised up & down on rear roll
- Manual pinching of bottom roll
- Manual handwheel adjustment of the pre-bending roll
- Swing out top roll for removal of complete cylinders
- Central lubrication system
- Safety cut out trip wire
- Brake motor standard for precision bending
- Mobile control panel

- Mild steel capacity is rated on hot rolled material with 250MPA

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Specific Features



Right View



Left View



Rear View



One Shot Lube Pump



Cone Wheel



Head Rear View



Left End View



Right End View



Saferty Wire Interlock System



Controll Panel



Roving Pendant Controller