Auckland: (09) 2717 234
Christchurch: (03) 741 6241

sales@machineryhouse.co.nz
www.machineryhouse.co.nz

Product Brochure For S7965

Motorised Plate Curving Rolls - MRM-S 1550x130

1550 x 6mm Mild Steel Capacity
3 Roll Initial Pinch Design, Hardened Rolls, Motorised Up/Down Rear Roll

Special Order

Ex GST	Inc GST
$33,550.00	$38,582.50



ORDER CODE:	S7965
MODEL:	MRM-S 1550x130
Curving System Type:	Initial Pinch
Curving Material Length (mm):	1550
Curving Plate Thickness - Mild Steel (mm):	6
Minimum Rolling Diameter (mm):	195
Roll Diameter (mm):	130
Motor Power (kW / hp):	2.2 / 3
Voltage / Amperage (V / amp):	415
Dimensions (LxWxH) (mm):	3250 x 650 x 1020
Floor Space (L x W x H) (mm):	~
Nett Weight (kg):	1400

Description

The Isitan MRM-S 1550x130 3 Roll Initial Pinch Plate Rolling machines have a heavy duty, steel welded frame construction for superior rigidity and are used for applications up to a maximum material thickness of 6mm mild steel.
The asymmetric design provides pre-bending capability on the machine and the swing out top roll allows for removal of complete cylindrical components.
Other models ranging up to 3050mm working length are available.

Features

- SAE 150 quality certified steel rolls with high tensile strength
- Induction hardened rolls suitable for stainless steel
- Steel welded main frame
- Conical bending device
- Digital readout display for rear roll position
- Motorised up & down on rear roll
- Manual pinching of bottom roll
- Manual handwheel adjustment of the pre-bending roll
- Swing out top roll for removal of complete cylinders
- Central lubrication system
- Safety cut out trip wire
- Brake motor standard for precision bending
- Mobile control panel

- Mild steel capacity is rated on hot rolled material with 250MPA