Auckland: (09) 2717 234
Christchurch: (03) 741 6241

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Product Brochure For S7615

Motorised Plate Curving Rolls - PR-134

1300 x 4.5mm Mild Steel Capacity
Initial Pinch Design



ORDER CODE:	S7615
MODEL:	PR-134
Curving System Type:	Initial Pinch
Curving Material Length (mm):	1300
Curving Plate Thickness - Mild Steel (mm):	4.5
Minimum Rolling Diameter (mm):	180
Roll Diameter (mm):	120
Motor Power (kW / hp):	2.2 / 3
Voltage / Amperage (V / amp):	415
Dimensions (LxWxH) (mm):	1810 x 640 x 1050
Floor Space (L x W x H) (mm):	~
Nett Weight (kg):	660

Features

- Initial pinch rolls with pre-bending
- Two rolls powered by gearbox drive system
- Swing out top roller enables cylinder to be removed
- Safety wire interlock system with emergency shut-off
- Precision ground rolls with wiring grooves
- Includes a conical bending guide roller
- Mobile foot pedal control

- Mild steel capacity is rated on hot rolled material with 250MPA

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Specific Features


Right View


Left View


Rear View


Safety Trip Wire System


Swing Out Top Roller


Conical Bending Guide Roller


Roll Adjustment Handles


Curving Roller Height Adjustment


Rear Hand Wheel with Adjustable Disengage Coupling


Curving Roller Height Adjustment Right Side


Wire Groove Rolls


Bottom Front Roll Height Adjustment Handle



Control Panel


Foot Control



Emergency Stop Switch