

Product Brochure For S753

Section & Pipe Rolling Machine - HPK-60

70 x 70 x 7mm Angle Capacity

Includes Hydraulic Top Bending Roller



ORDER CODE:	S753
MODEL:	HPK-60
Powered Driven Rolls (Qty):	3
Bending Rolls (Type):	Hydraulic Top
Top Roll Shaft Diameter (Ø) (mm):	60
Lower Roll Shaft Diameter (Ø) (mm):	60
Top Roll Diameter (Ø) (mm):	215
Lower Roll Diameter (Ø) (mm):	215
Flat Bar Edge Capacity - MS (size / Ø) (mm):	80 x 20 / 1200
Flat Bar Capacity - MS (size / Ø) (mm):	120 x 25 / 600
Square Bar Solid Capacity - MS (size / Ø) (mm):	50 x 50 / 800
Rectangle Tube Capacity - MS (size / Ø) (mm):	80 x 40 x 3 / 1400*
Square Tube Capacity - MS (size / Ø) (mm):	70 x 70 x 3 / 1600*
Round Bar Solid Capacity - MS (size / Ø) (mm):	Ø50 / 800*
Round Tube Capacity - MS (size / Ø) (mm):	Ø100 x 2 / 1600*
Round Pipe Capacity - MS (size / Ø) (inch / mm):	Ø3" x 3.2mm / 1600mm*
Angle Capacity - MS (size / Ø) (mm):	70 x 70 x 7 / 1000
Motor Power (kW / hp):	1.5 / 2
Voltage / Amperage (V / amp):	415
Dimensions (L x W x H) (mm):	1000 x 1400 x 1650
Note: Requires Additional Tooling (No / Yes*):	Yes*
Nett Weight (kg):	780

Features

- Rolls are hardened & made from high quality steel
- Drive shafts are hardened and ground with double taper roller bearing support
- Machine can be set up in horizontal or vertical working position
- Hydraulic top roll positioning up and down for bend radius
- Roving foot pedal control with emergency stop
- Three rollers are powered
- European quality

Includes

- Includes standard rolls and guide rolls