Auckland: (09) 2717 234
Christchurch: (03) 741 6241

sales@machineryhouse.co.nz
www.machineryhouse.co.nz

Product Brochure For S750

Section & Pipe Rolling Machine - HPK-50

50 x 50 x 6mm Angle Capacity

Includes Hydraulic Top Bending Roller & Digital Readout Display



Made in Turkiye

1 YEAR WARRANTY

NO PLUG 415V

Back In Stock Soon

Ex GST	Inc GST
$14,946.00	$17,187.90

ORDER CODE:	S750
MODEL:	HPK-50
Powered Driven Rolls (Qty):	3
Bending Rolls (Type):	Hydraulic Top
Top Roll Shaft Diameter (Ø) (mm):	50
Lower Roll Shaft Diameter (Ø) (mm):	50
Top Roll Diameter (Ø) (mm):	152
Lower Roll Diameter (Ø) (mm):	162
Flat Bar Edge Capacity - MS (size / Ø) (mm):	60 x 10 / 600
Flat Bar Capacity - MS (size / Ø) (mm):	100 x 15 / 600
Square Bar Solid Capacity - MS (size / Ø) (mm):	35 x 35 / 600
Rectangle Tube Capacity - MS (size / Ø) (mm):	70 x 30 x 3 / 1500*
Square Tube Capacity - MS (size / Ø) (mm):	50 x 50 x 3 / 1600*
Round Bar Solid Capacity - MS (size / Ø) (mm):	Ø35 / 600*
Round Tube Capacity - MS (size / Ø) (mm):	Ø70 x 2 / 1200*
Round Pipe Capacity - MS (size / Ø) (inch / mm):	Ø2" x 2.9mm / 1000mm*
Angle Capacity - MS (size / Ø) (mm):	50 x 50 x 6 / 600
Motor Power (kW / hp):	1.1 / 1.5
Voltage / Amperage (V / amp):	415
Dimensions (L x W x H) (mm):	810 x 950 x 1500
Note: Requires Additional Tooling (No / Yes*):	Yes*
Nett Weight (kg):	500

Description

The Sahinler HPK-50 hydraulic section & pipe rolling machine is designed to roll various material sections. This model has a single hydraulic ram to adjust the top roll, and can be operated in either vertical or horizontal position. The standard rolls supplied with the machine are hardened and have been designed to bend most sections, avoiding the cost of additional tooling.

Features

- All three rolls are driven for excellent traction
- Rolls are hardened & made from high quality steel
- Digital readout display for top roll position
- Drive shafts are hardened and ground with double taper roller bearing support
- Machine can be set up in horizontal or vertical working position
- Roving foot pedal control with emergency stop
- Standard rolls and guide rolls are included
- European quality

Includes

- DRO counter for top roll position
- Hydraulic top roller adjustment
- Three rollers are powered

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Specific Features



Controller Top View New

Recommended Accessories

S740D
25.4mm (OD) Tube Roll Dies



S740E
31.8mm (OD) Tube Roll Dies



S740A
38.1mm (OD) Tube Roll Dies



S740B
50.8mm (OD) Tube Roll Dies



S741B
1" Pipe (NB) Roll Dies



S741C
1-1/4" Pipe (NB) Roll Dies



S741D
1-1/2" Pipe (NB) Roll Dies



S741F
2" Pipe (NB) Rolls



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S7455
Angle Iron Lateral Side Guide Roll Support Set



S741H
Angle Iron Roll Dies

