Auckland: (09) 2717 234
Christchurch: (03) 741 6241

sales@machineryhouse.co.nz
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Product Brochure For S749

Section & Pipe Rolling Machine - HPK-45

50 x 50 x 5mm Angle Capacity
Includes Hydraulic Top Roller Adjustment & DRO

Ex GST	Inc GST
$11,212.00	$12,893.80



Made in Turkiye

1 YEAR WARRANTY

NO PLUG 415V

ORDER CODE:	S749
MODEL:	HPK-45
Powered Driven Rolls (Qty):	2
Bending Rolls (Type):	Manual Top
Top Roll Shaft Diameter (Ø) (mm):	50
Lower Roll Shaft Diameter (Ø) (mm):	50
Top Roll Diameter (Ø) (mm):	155
Lower Roll Diameter (Ø) (mm):	155
Flat Bar Edge Capacity - MS (size / Ø) (mm):	60 x 10 / 500
Flat Bar Capacity - MS (size / Ø) (mm):	100 x 15 / 450
Square Bar Solid Capacity - MS (size / Ø) (mm):	35 x 35 / 900
Rectangle Tube Capacity - MS (size / Ø) (mm):	50 x 40 x 3 / 1200*
Square Tube Capacity - MS (size / Ø) (mm):	50 x 50 x 3 / 1700*
Round Bar Solid Capacity - MS (size / Ø) (mm):	Ø35 / 600*
Round Tube Capacity - MS (size / Ø) (mm):	Ø70 x 2 / 1000*
Round Pipe Capacity - MS (size / Ø) (inch / mm):	Ø2" x 2.9mm / 1000mm*
Angle Capacity - MS (size / Ø) (mm):	50 x 50 x 5 / 1000 mm*
Motor Power (kW / hp):	1.5 / 2
Voltage / Amperage (V / amp):	415
Dimensions (L x W x H) (mm):	90 x 1360 x 1450
Note: Requires Additional Tooling (No / Yes*):	Yes* (S7455 for angle capacity)
Nett Weight (kg):	400

Features

- Hydraulic top roller adjustment with DRO display
- Rolls are hardened & made from high quality steel
- Drive shafts are hardened and ground with double taper roller bearing support
- Machine can be set up in horizontal or vertical working position
- Roving foot pedal control with emergency stop
- Geared direct drive via motor & gearbox
- Standard rolls and guide rolls are included
- Two rollers are powered
- Steel fabricated frame
- European quality
- Optional lateral side guide roll supports for rolling angle iron available

Includes

- Steel fabricated frame
- Two rollers are powered
- Manual top roller adjustment

Optional Accessories

- Please Note:
- If rolling angle iron leg in it should be used with lateral side roller guide supports (S7455)
- Angle iron machine roll dies - 3 piece set - (S741H)

- Pipe & Tube Rolls also available In recommended accessories

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Recommended Accessories

S7455
Angle Iron Lateral Side Guide Roll Support Set



S745H
Angle Iron Roll Dies



S741H
Angle Iron Roll Dies



S740D
25.4mm (OD) Tube Roll Dies



S740E
31.8mm (OD) Tube Roll Dies



S740A
38.1mm (OD) Tube Roll Dies



S740B
50.8mm (OD) Tube Roll Dies



S741B
1" Pipe (NB) Roll Dies



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Product Brochure For S749

S741C
1-1/4" Pipe (NB) Roll Dies



S741D
1-1/2" Pipe (NB) Roll Dies



S741F
2" Pipe (NB) Rolls

