

## Product Brochure For S745

### Section & Pipe Rolling Machine - PK-35F

50 x 50 x 5mm Angle Capacity  
Includes Variable Speed Rollers



**Ex GST**  
**\$7,674.00**

**Inc GST**  
**\$8,825.10**

ORDER CODE:	S745
MODEL:	PK-35F
Powered Driven Rolls (Qty):	2
Bending Rolls (Type):	Manual Top
Top Roll Shaft Diameter (Ø) (mm):	50
Lower Roll Shaft Diameter (Ø) (mm):	50
Top Roll Diameter (Ø) (mm):	155
Lower Roll Diameter (Ø) (mm):	155
Flat Bar Edge Capacity - MS (size / Ø) (mm):	60 x 10 / 500
Flat Bar Capacity - MS (size / Ø) (mm):	100 x 15 / 450
Square Bar Solid Capacity - MS (size / Ø) (mm):	35 x 35 / 900
Rectangle Tube Capacity - MS (size / Ø) (mm):	50 x 40 x 3 / 1200*
Square Tube Capacity - MS (size / Ø) (mm):	50 x 50 x 3 / 1700*
Round Bar Solid Capacity - MS (size / Ø) (mm):	Ø35 / 600*
Round Tube Capacity - MS (size / Ø) (mm):	Ø70 x 2 / 1000*
Round Pipe Capacity - MS (size / Ø) (inch / mm):	Ø2" x 2.9mm / 1000mm*
Angle Capacity - MS (size / Ø) (mm):	50 x 50 x 5 / 1000 mm*
Motor Power (kW / hp):	1.5 / 2
Voltage / Amperage (V / amp):	240 / 10
Dimensions (L x W x H) (mm):	750 x 1000 x 1400
Note: Requires Additional Tooling (No / Yes*):	Yes* (S7455 for angle capacity)
Nett Weight (kg):	400

#### Features

- Rolls are hardened & made from high quality steel
- Drive shafts are hardened and ground with double taper roller bearing support
- Machine can be set up in horizontal or vertical working position
- Variable speed rollers via control panel
- Roving foot pedal control with emergency stop
- Geared direct drive via motor & gearbox
- Standard rolls and guide rolls are included
- European quality

#### Includes

- Steel fabricated frame
- Two rollers are powered
- Manual top roller adjustment

#### Optional Accessories

- Please Note:
- If rolling angle iron leg in it should be used with lateral side roller guide supports (S7455)
- Angle iron machine roll dies - 3 piece set - (S741H)
- Pipe & Tube Rolls also available In recommended accessories

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### Specific Features



Control Panel with Variable Speed

### Recommended Accessories

S7455

Angle Iron Lateral Side Guide  
Roll Support Set



S745H

Angle Iron Roll Dies



S741H

Angle Iron Roll Dies



S740D

25.4mm (OD) Tube Roll Dies



S740E

31.8mm (OD) Tube Roll Dies



S740A

38.1mm (OD) Tube Roll Dies



S740B

50.8mm (OD) Tube Roll Dies



S741B

1" Pipe (NB) Roll Dies



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S741C  
1-1/4" Pipe (NB) Roll Dies



S741D  
1-1/2" Pipe (NB) Roll Dies



S741F  
2" Pipe (NB) Rolls

