

Product Brochure For S744A

Section & Pipe Rolling Machine - PK-30F

40 x 40 x 5mm Angle Capacity



ORDER CODE:	S744A
MODEL:	PK-30F
Powered Driven Rolls (Qty):	2
Bending Rolls (Type):	Manual Top
Top Roll Shaft Diameter (Ø) (mm):	~
Lower Roll Shaft Diameter (Ø) (mm):	~
Top Roll Diameter (Ø) (mm):	148
Lower Roll Diameter (Ø) (mm):	~
Flat Bar Edge Capacity - MS (size / Ø) (mm):	50 x 10 / 800
Flat Bar Capacity - MS (size / Ø) (mm):	80 x 15 / 700
Square Bar Solid Capacity - MS (size / Ø) (mm):	30 x 30 / 900
Rectangle Tube Capacity - MS (size / Ø) (mm):	50 x 30 x 3 / 1200*
Square Tube Capacity - MS (size / Ø) (mm):	40 x 40 x 3 / 1200*
Round Bar Solid Capacity - MS (size / Ø) (mm):	Ø30 / 900*
Round Tube Capacity - MS (size / Ø) (mm):	Ø60 x 1.5 / 1000*
Round Pipe Capacity - MS (size / Ø) (inch / mm):	Ø1-1/2" x 2.9mm / 600mm*
Angle Capacity - MS (size / Ø) (mm):	40 x 40 x 5 / 600
Motor Power (kW / hp):	0.75 / 1
Voltage / Amperage (V / amp):	240 / 10
Dimensions (L x W x H) (mm):	650 x 500 x 1400
Note: Requires Additional Tooling (No / Yes*):	Yes*
Nett Weight (kg):	220

Features

- Rolls are hardened & made from high quality steel
- Drive shafts are hardened and ground with double taper roller bearing support
- Machine can be set up in horizontal or vertical working position
- Roving foot pedal control with emergency stop
- Variable speed feed rollers
- Standard rolls and guide rolls are included
- European quality

Includes

- Steel fabricated frame
- Variable Speed
- Two rollers are powered
- Manual top roller adjustment

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Specific Features



Variable Speed



Electrical Box

Recommended Accessories

S738C

50.8mm (OD) Tube Roll Dies

