Auckland: (09) 2717 234
Christchurch: (03) 741 6241

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Product Brochure For S7401

Section & Pipe Rolling Machine - HK-50A

Includes Hydraulic Top Bending Roller & Digital Readout Display



ORDER CODE:	S7401
MODEL:	HK-50A
Powered Driven Rolls (Qty):	2
Bending Rolls (Type):	Hydraulic Top
Top Roll Shaft Diameter (Ø) (mm):	50
Lower Roll Shaft Diameter (Ø) (mm):	50
Top Roll Diameter (Ø) (mm):	155
Lower Roll Diameter (Ø) (mm):	~
Flat Bar Edge Capacity - MS (size / Ø) (mm):	60 x 10 / 500
Flat Bar Capacity - MS (size / Ø) (mm):	100 x 15 / 450
Square Bar Solid Capacity - MS (size / Ø) (mm):	35 x 35 / 900
Rectangle Tube Capacity - MS (size / Ø) (mm):	50 x 40 x 3 / 1200*
Square Tube Capacity - MS (size / Ø) (mm):	50 x 50 x 3 / 1700*
Round Bar Solid Capacity - MS (size / Ø) (mm):	Ø35 / 600*
Round Tube Capacity - MS (size / Ø) (mm):	Ø70 x 2 / 1000*
Round Pipe Capacity - MS (size / Ø) (inch / mm):	Ø2" x 2.9mm / 1000mm*
Angle Capacity - MS (size / Ø) (mm):	50 x 50 x 5 / 1000*
Motor Power (kW / hp):	1.5 / 2
Voltage / Amperage (V / amp):	415
Dimensions (L x W x H) (mm):	750 x 900 x 1550
Note: Requires Additional Tooling (No / Yes*):	Yes*
Nett Weight (kg):	490

Features

- Rolls are made from high quality steel
- 50mm hardened and ground drive shafts with quality roller bearings & supports
- Two rollers are powered for better drive & grip
- Hydraulic top bending roller adjustment with DRO counter for position
- Machine suitable for vertical or horizontal working position
- Roving foot pedal control with emergency stop & DRO
- Adjustable lateral side guide rollers to help guide material
- Rollers are geared driven via motor & gearbox
- Standard rolls and guide rolls are included

Includes

- Forward & reverse foot pedal switches
- Set of standard rolls

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Specific Features


Left View


Hydraulic Top Bending Roller


Horizontal Position


Front View


Pipe Bending with Optioanal Formers


Low View


Left Side View


Rear Top View


Rear View


Adjustable Left Lateral Guide Roller


Adjustable Right Lateral Guide Roller


Rollers Top View


Motor & Gearbox Drive


Pressure Gauge


Adjustable Feet For Horizontal Position


Hydraulic Tank

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Roving Foot Pedal Control


Controller Top View


Digital Display On Bending Roller


Shown In Horizontal Position Right View


Shown In Horizontal Position Left View


Shown In Horizontal Position Top View

Recommended Accessories

S740D
25.4mm (OD) Tube Roll Dies



S741B
1" Pipe (NB) Roll Dies



S740E
31.8mm (OD) Tube Roll Dies



S741C
1-1/4" Pipe (NB) Roll Dies



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Product Brochure For S7401

S740A
38.1mm (OD) Tube Roll Dies



S741D
1-1/2" Pipe (NB) Roll Dies



S740B
50.8mm (OD) Tube Roll Dies



S741F
2" Pipe (NB) Rolls

