

Product Brochure For S738

Section & Pipe Rolling Machine - HK-30

40 x 40 x 5mm



| | |
|--|----------------------|
| ORDER CODE: | S738 |
| MODEL: | HK-30 |
| Powered Driven Rolls (Qty): | 2 |
| Bending Rolls (Type): | Manual Top |
| Top Roll Shaft Diameter (Ø) (mm): | ~ |
| Lower Roll Shaft Diameter (Ø) (mm): | ~ |
| Top Roll Diameter (Ø) (mm): | ~ |
| Lower Roll Diameter (Ø) (mm): | ~ |
| Flat Bar Edge Capacity - MS (size / Ø) (mm): | 50 x 10 / 300 |
| Flat Bar Capacity - MS (size / Ø) (mm): | 80 x 15 / 350 |
| Square Bar Solid Capacity - MS (size / Ø) (mm): | 30 x 30 / 450 |
| Rectangle Tube Capacity - MS (size / Ø) (mm): | ~ |
| Square Tube Capacity - MS (size / Ø) (mm): | 40 x 3 / 600* |
| Round Bar Solid Capacity - MS (size / Ø) (mm): | Ø30 / 450* |
| Round Tube Capacity - MS (size / Ø) (mm): | Ø60 x 1.5 / 500* |
| Round Pipe Capacity - MS (size / Ø) (inch / mm): | Ø38 x 2.9mm / 300mm* |
| Angle Capacity - MS (size / Ø) (mm): | 40 x 40 x 5 / ~ |
| Motor Power (kW / hp): | 0.75 / 1 |
| Voltage / Amperage (V / amp): | 240 / 10 |
| Dimensions (L x W x H) (mm): | 930 x 660 x 1450 |
| Note: Requires Additional Tooling (No / Yes*): | Yes* |
| Nett Weight (kg): | 275 |

Features

- Heavy duty steel fabricated frame
- Manual screw adjustment of top roller
- Adjustable side support guide rolls
- Standard flat & angle rolls are included
- Roving foot pedal control with forward/reverse
- Two bottom rollers are powered
- One piece guiding mono block mounted on cross head
- Ground drive shaft
- Additional support guides
- Can be used in both vertical and horizontal position

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Specific Features



Height Gauge



Two Bottom Rolls are Powered



Support Guide Rolls



Horizontal Position



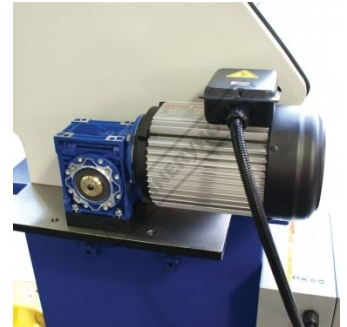
Horizontal Position

| NO | PROFILE | MAX SIZE | MIN D | NOTES |
|----|---------|--------------|-------|----------------|
| 1 | | 50 x 10 | 600 | Standard Rolls |
| 2 | | 50 x 15 | 700 | Standard Rolls |
| 3 | | 50 x 20 | 400 | Standard Rolls |
| 4 | | 50 x 30 | 900 | Standard Rolls |
| 5 | | 50 x 40 | 200 | Standard Rolls |
| 6 | | 50 x 5 | 600 | Standard Rolls |
| 7 | | 50 x 5 | 300 | Optional Rolls |
| 8 | | 50 x 5 | 200 | Optional Rolls |
| 9 | | 1 1/2" x 3.9 | 600 | Optional Rolls |
| 10 | | 1 1/2" x 1.8 | 300 | Optional Rolls |
| 11 | | 40 x 3 | 1200 | Optional Rolls |
| 12 | | 40 x 40 x 5 | 500 | Optional Rolls |
| 13 | | 35 x 35 x 5 | 300 | Optional Rolls |
| | | 35 x 35 x 4 | 400 | Optional Rolls |

Profile Chart



Switch Box



Drive Motor

Recommended Accessories

S738C

50.8mm (OD) Tube Roll Dies

