Auckland: (09) 2717 234
Christchurch: (03) 741 6241

sales@machineryhouse.co.nz
www.machineryhouse.co.nz

Product Brochure For S738

Section & Pipe Rolling Machine - HK-30

40 x 40 x 5mm



ORDER CODE:	S738
MODEL:	HK-30
Powered Driven Rolls (Qty):	2
Bending Rolls (Type):	Manual Top
Top Roll Shaft Diameter (Ø) (mm):	~
Lower Roll Shaft Diameter (Ø) (mm):	~
Top Roll Diameter (Ø) (mm):	~
Lower Roll Diameter (Ø) (mm):	~
Flat Bar Edge Capacity - MS (size / Ø) (mm):	50 x 10 / 300
Flat Bar Capacity - MS (size / Ø) (mm):	80 x 15 / 350
Square Bar Solid Capacity - MS (size / Ø) (mm):	30 x 30 / 450
Rectangle Tube Capacity - MS (size / Ø) (mm):	~
Square Tube Capacity - MS (size / Ø) (mm):	40 x 3 / 600*
Round Bar Solid Capacity - MS (size / Ø) (mm):	Ø30 / 450*
Round Tube Capacity - MS (size / Ø) (mm):	Ø60 x 1.5 / 500*
Round Pipe Capacity - MS (size / Ø) (inch / mm):	Ø38 x 2.9mm /300mm*
Angle Capacity - MS (size / Ø) (mm):	40 x 40 x 5 / ~
Motor Power (kW / hp):	0.75 / 1
Voltage / Amperage (V / amp):	240 / 10
Dimensions (L x W x H) (mm):	930 x 660 x 1450
Note: Requires Additional Tooling (No / Yes*):	Yes*
Nett Weight (kg):	275

Features

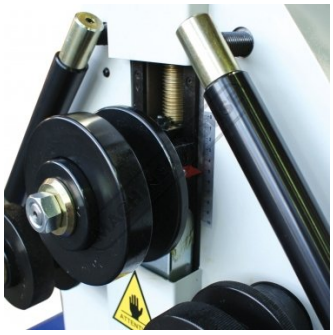
- Heavy duty steel fabricated frame
- Manual screw adjustment of top roller
- Adjustable side support guide rolls
- Standard flat & angle rolls are included
- Roving foot pedal control with forward/reverse
- Two bottom rollers are powered
- One piece guiding mono block mounted on cross head
- Ground drive shaft
- Additional support guides
- Can be used in both vertical and horizontal position

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Specific Features

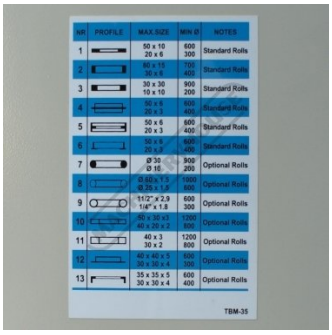

Height Gauge


Two Bottom Rolls are Powered

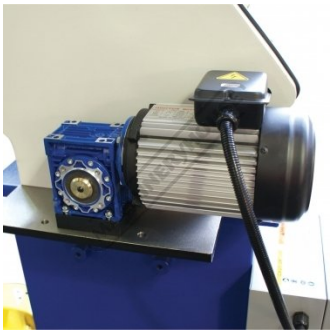

Support Guide Rolls


Horizontal Position


Horizontal Position


Profile Chart


Switch Box


Drive Motor

Recommended Accessories

S738C
50.8mm (OD) Tube Roll Dies

