Auckland: (09) 2717 234
Christchurch: (03) 741 6241

sales@machineryhouse.co.nz
www.machineryhouse.co.nz

Product Brochure For S682

Section & Tube Rolling Machine - RR-24

Ø76mm Round Tube Capacity & 50mm Square Tube Capacity



Back In Stock Soon

Ex GST	Inc GST
$2,380.00	$2,737.00

ORDER CODE:	S682
MODEL:	RR-24
Powered Driven Rolls (Qty):	2
Bending Rolls (Type):	Manual Top
Top Roll Shaft Diameter (Ø) (mm):	~
Lower Roll Shaft Diameter (Ø) (mm):	~
Top Roll Diameter (Ø) (mm):	~
Lower Roll Diameter (Ø) (mm):	~
Flat Bar Edge Capacity - MS (size / Ø) (mm):	~
Flat Bar Capacity - MS (size / Ø) (mm):	~
Square Bar Solid Capacity - MS (size / Ø) (mm):	~
Rectangle Tube Capacity - MS (size / Ø) (mm):	~
Square Tube Capacity - MS (size / Ø) (mm):	50 x 50 x 1.6 / 1000
Round Bar Solid Capacity - MS (size / Ø) (mm):	~
Round Tube Capacity - MS (size / Ø) (mm):	Ø76 x 2 / 1520
Round Pipe Capacity - MS (size / Ø) (inch / mm):	~
Angle Capacity - MS (size / Ø) (mm):	~
Motor Power (kW / hp):	1.1 / 1.5
Voltage / Amperage (V / amp):	240 / 10
Dimensions (L x W x H) (mm):	740 x 630 x 1030
Note: Requires Additional Tooling (No / Yes*):	No
Nett Weight (kg):	287

Description

This specially designed section and tube rolling machine can be used on either side front or rear of machine, the front is designed to handle the larger tube as the rear is capable of rolling smaller tubes.

Features

- 16 - 76mm round tube capacity
- 16 - 50mm square tube capacity
- 0.5 - 2mm round tube wall thickness
- 0.5 -1.6mm square tube wall thickness
- Bends mild steel & thin wall stainless steel, round, square & rectangular tube into circular or radius curves
- Roving foot pedal control with emergency stop
- 1.1kW / 1.5hp 240V motor

Includes

- 9 Round tube dies - Ø16, Ø19, Ø22, Ø25, Ø32, Ø38, Ø51, Ø63, Ø76mm
- 8 Square tube dies - 16, 19, 22, 25, 30, 38, 40, 50mm

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ROUND TUBE DIES	
Die Size	Minimum Rolling Dia.
Ø16mm	320mm
Ø19mm	380mm
Ø22mm	440mm
Ø25mm	500mm
Ø32mm	640mm
Ø38mm	760mm
Ø51mm	1020mm
Ø63mm	1260mm
Ø76mm	1520mm

SQUARE TUBE DIES	
Die Size	Minimum Rolling Dia.
□16mm	400mm
□19mm	475mm
□22mm	550mm
□25mm	625mm
□30mm	750mm
□38mm	950mm
□40mm	1000mm
□50mm	1250mm

Specific Features



Rear View



Small Tube Bending Rolls Rear



Large Tube Bending Rolls



Dies supplied