Auckland: (09) 2717 234
Christchurch: (03) 741 6241

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Product Brochure For S648

3-in-1 Pressbrake, Guillotine & Rolls - CM-300

300 x 1mm Mild Steel Capacity

Ex GST	Inc GST
$440.00	$506.00



ORDER CODE:	S648
MODEL:	CM-300
Length Capacity (mm):	300
Thickness Capacity Bending (mm):	1.0
Thickness Capacity Cutting - Mild Steel (mm):	1
Thickness Capacity Cutting - Aluminium (mm):	1.2
Rolls Diameter (mm):	38
Nett Weight (kg):	45

Description

A compact three-function sheet metal working machine which will shear, roll and bend thin sheet material up to a maximum width of 300mm. The handle operates all three functions at the same time, but only one function can be used at one time - the rolls incorporates wiring grooves and are rotated directly whilst the bending and shearing functions operate via an eccentric cam. The pressbrake bending dies can be removed in sections to allow for partial bends to be formed and the top roll can be removed completely when forming closed cylinders. The maximum thickness capacity of 1mm for mild steel. This compact machine is perfect on small jobs and low production runs for the home engineer's workshop.

Features

- Ideal for light sheet metal work
- Cast iron construction
- One handle operates all three functions
- Segmented pressbrake top blade
- Top roller opens for job removal
- Includes wiring grooves in rolls and backgauge
- Mild steel capacity is rated on hot rolled material with 250MPA

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Specific Features



Left View



Right View



Front View

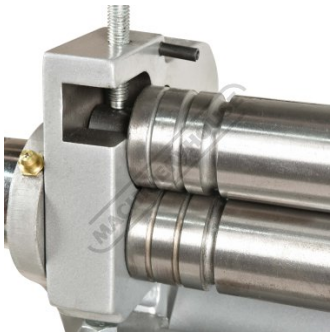

Rear View


Rolls Showing


Rear View Rolls Showing


Removable top roller


Geared Roll Drive


Rear Roll Wire Grooves


Guilotine Back Gauge


Pressbreak Guilotine Setup


Rear Curving Roll Adjustment Handle