Auckland: (09) 2717 234
Christchurch: (03) 741 6241

sales@machineryhouse.co.nz
www.machineryhouse.co.nz

Product Brochure For S6411

Forming Bead Roller Kit - BR-10FD

9 x Forming Bead Rollers + 1 x Polyurethane Roller
SUITS SJ-24D & MBR-475XT

Ex GST	Inc GST
$270.00	$310.50



ORDER CODE:	S6411
MODEL:	BR-10FD
Part Number:	~
Type:	9 x Forming Bead Rollers Sets & + 1 x Polyurethane Roller
Size (inch / mm):	~
Roller Diameter (mm):	Ø75
Bore Diameter (mm):	Ø22 mm Bore
Spigot Diameter (mm):	~
Shaft Diameter:	~
Capacity (Mild Steel) (mm / Gauge):	1.2 / 18
Material (Type):	Steel + Polyurethane
Suits:	SUITS SJ-24D & MBR-475XT & Bead Rollers

Description

Fits most bead rollers with 22mm shafts
BR-10FD - Forming Bead Roller Kit
9 x Forming Bead Rollers + 1 x Polyurethane Roller
Suits SJ-24D & MBR-475XT Bead Rollers

Features

- With these dies you can create offset flanges, contours, deep channels, and style lines. This kit also includes a polyurethane lower wheel, which can be used with a variety of upper dies.
- 9 x rollers made from CR12 steel & Hardened up to 35 HRC
- 1 x roller made from polyurethane

Includes

- 1 x Inside offset roller
- 1 x Outside offset roller
- 1 x knife edge tipping roller
- 1 x Lower edge forming roller
- 1 x 3/8" tipping roller
- 1 x 1/2" tipping roller
- 1 x Round tipping roller
- 1 x lower forming roller
- 1 x 180 degree lower roller
- 1 x Polyurethane lower roller

Auckland: (09) 2717 234
Christchurch: (03) 741 6241

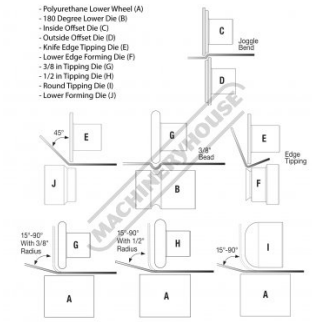
sales@machineryhouse.co.nz
www.machineryhouse.co.nz

Product Brochure For S6411

Specific Features



Set Rear View



Examples of Metal Contours with Die Combinations



Polyurethane Lower Wheel (A)



Polyurethane Lower Wheel Side View (A)



180 Degree Lower Die (B)



180 Degree Lower Die Side View (B)



Inside Tipping Die (C)



Inside Tipping Die Side View (C)



Outside Offset Die (D)



Outside Offset Die Side View (D)



Knife Edge Tipping Die (E)



Knife Edge Tipping Die Side View (E)



Lower Edge Forming Die (F)



Lower Edge Forming Die Side View (F)



3/8 Inch Tipping Die (G)



3/8 Inch Tipping Die Side View (G)

Auckland: (09) 2717 234
Christchurch: (03) 741 6241

sales@machineryhouse.co.nz
www.machineryhouse.co.nz

Product Brochure For S6411


1/2 Inch Tipping Die (H)


1/2 Inch Tipping Die Side View (H)


Round Tipping Die (I)


Round Tipping Die Side View (I)


Lower Forming Die (J)


Lower Forming Die Side View (J)

Recommended Accessories

S641
Bead Roller



S631
Bead Roller - Motorised Variable Speed

