Auckland: (09) 2717 234
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Product Brochure For S641

Bead Roller - SJ-24D

1.2mm Mild Steel Thickness Capacity & 460mm Throat Depth
Includes 7 Sets Of Rolls, Now Includes Shearing Rolls

Ex GST	Inc GST
$392.00	$450.80



ORDER CODE:	S641
MODEL:	SJ-24D
Machine (Type):	Bead Roller
Mild Steel - Thickness Capacity (mm / Gauge):	1.2 / 18
Aluminium - Thickness Capacity (mm / Gauge):	1.6 / 16
Throat Depth Maximum (mm):	460
Throat Height (mm):	20
Roll Diameter (mm):	52
Output Drive Speed (rpm):	~
Motor Power (kW / hp):	~
Voltage / Amperage (V / amp):	~
Nett Weight (kg):	46

Description

The Metalmaster SJ-24D Bead Roller is perfect for the automotive enthusiast starting out in repairing or reproducing car panels, or for anyone wanting to strengthen automotive body panels, roofs, seals or even guards. Constructed from heavy-duty plate steel, the SJ-24D Bead Roller can handle up to 1.2mm mild steel sheet metal at a generous 460mm throat depth.

This bead roller is manually gear driven by a hand crank that drives both the bottom and top bead rolls simultaneously. The 25mm drive-shafts are supported in quality bronze bearing bushes that incorporates greasing nipples to ensure smooth rolling operation.

The SJ-24D also includes 7 sets of the most commonly used rollers required by any metal forming automotive enthusiast or professional - 1/4", 3/8", 1/2" bead rolls, 1/2", 1/16", 1/8" flange rolls and a shearing roll set.

Features

- 1.2mm mild steel capacity for bead & flange rolls
- 1.0mm mild steel capacity for shearing rolls
- Heavy duty steel construction
- Strengthened frame with 16mm steel
- Strengthened stand with 88mm steel pipe
- Ø25mm drive shafts
- Ø22mm spigot for mounting rollers
- Ø54mm bead rollers
- Gear driven system

Includes

- 7 Sets of rolls with Ø22mm bore:
- 1/4" (6.35mm) single bead roll set
- 3/8" (9.5mm) single bead roll set
- 1/2" (12.7mm) single bead roll set
- 1/16" (1.6mm) flange roll set
- 1/8" (3.2mm) flange roll set
- 1/4" (6.35mm) flange roll set
- Shearing roll set

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Specific Features


Left View

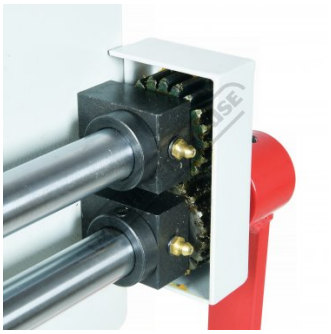

Side View


Left Side View


Rear View


Top Roll Pressure Adjustment Handle


Manual Crank Handle


Gear Driven Rollers


Rolls Stored on Stand


16mm Plate Steel


Shown with Shearing Dies


Shown With 1/2" (12.7mm) Beading Rolls


22mm Spigot for Mounting Rollers


Includes 7 Sets of Rolls


Roll Sets Top View


Rolls Sets Rear View


Shearing Rolls

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1/16 Inch (1.6mm) Flange Rolls


1/8 Inch (3mm) Flange Rolls


1/4 Inch (6.35mm) Flange Rolls


1/4 Inch (6.35mm) Beading Rolls


3/8 Inch (9.5mm) Beading Rolls


1/2 Inch (12.7mm) Beading Rolls

Recommended Accessories

K140
Bead Roller - Motorised Variable Speed



S641F
Adjustable Material Guide Fence



S641M
Bead Roller Motor Kit - 200W Variable Speed



S6411
Forming Bead Roller Kit



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S6412
Round Over Bead Roller Sets

