

## Product Brochure For S639A

# Swage and Jenny - Motorised - SJM-1.2B

1.2mm Mild Steel Thickness Capacity



ORDER CODE:	S639A
MODEL:	SJM-1.2B
Machine (Type):	Swage & Jenny - Motrised
Mild Steel - Thickness Capacity (mm / Gauge):	1.2 / 18
Aluminium - Thickness Capacity (mm / Gauge):	1.2 / 18
Throat Depth Maximum (mm):	240
Throat Height (mm):	~
Roll Diameter (mm):	62
Output Drive Speed (rpm):	32
Motor Power (kW / hp):	0.75 / 1
Voltage / Amperage (V / amp):	240 / 10
Nett Weight (kg):	135

METALMASTER



### Features

- Heavy duty cast iron head
- Adjustable throat depth guide
- Reduction motor with brake
- Roving foot pedal control with emergency stop
- Steel stand with storage shelf
- Mild steel capacity is rated on hot rolled material with 250MPA

### Includes

- 8 sets of rolls:
- 1 x S1 Swaging
- 1 x S2 Crimping
- 1 x S3 Double Bead
- 1 x S4 Necking
- 1 x E1 Cutting
- 1 x E2 Bevel Flange
- 1 x E3 Right Angle
- 1 x E4 Wiring

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**Specific Features**



Right View



Rear View



Head Right View



Left View



Adjustable Material Guide



Adjustable Material Thickness for Rolls



Head Right View



Head Left View



Rolls Left View



Rolls Front View



Control Panel Switches



Motor



Foot Control



Includes 8 Roll Sets