Auckland: (09) 2717 234
Christchurch: (03) 741 6241

sales@machineryhouse.co.nz
www.machineryhouse.co.nz

Product Brochure For S542

Magnetic Panbrake - MB-1250D

1250 x 1.6mm Mild Steel Bending Capacity

Ex GST	Inc GST
$3,300.00	$3,795.00

ORDER CODE:	S542
MODEL:	MB-1250D
Foot Control Fitted:	Yes
Mild Steel Capacity (mm):	1.6
Bending Length (mm):	1250
Voltage / Amperage (V / amp):	240 / 10
Nett Weight (kg):	186



Description

NEW GENERATION BENDING! Electromagnetic sheet metal folding machine
Bends all types of sheet metal, aluminium, copper, stainless steel for Typical industries: Roofing, Aircraft, General Sheet Metal Fabrication
6 Tonne Clamping Force (with standard full-length clamp bar)

Features

- Electromagnetic rather than mechanical clamping
- Excellent design easy to use - forming deep channels and closed sections, deep boxes
- Much greater versatility than conventional sheet metal benders
- No limitation to depth of boxes
- Can form deep channels, and completely closed sections
- Automatic clamping and unclamping means faster operation, less fatigue
- Quick and accurate sliding angle guide on bending arm
- Infinite length bending in stages is possible
- Accurate and continuous indication of beam angle
- Open ended design allows folding of complex shapes
- Machines can be ganged end-to-end for long bending
- Adapts easily to customised tooling (clamp bars of special cross-sections)
- Includes foot control, full length narrow, slotted & segmented clamp bars
- Mild steel capacity is rated on hot rolled material with 250MPA

Includes

- Segmented clamp bars; 25, 38, 52, 70, 140, 280 & 585mm lengths
- Standard clamp bar 1300mm long (W 100mm x H 15mm)
- Slotted clamp bar 1300mm long (W 100mm x H 15mm)
- Narrow clamp bar 1300mm long (W 50mm x H 15mm)

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Specific Features


Right View


Left View


Top View


Rear View


3 Electromagnetic Clamping


End View


Material Thickness Clamp Bar Adjustment


Bend Angle Guide



Switch Panel


Initial Light Clamping Start Button


Initial Light Clamping Start Foot Control


Material Length Stop Arm


Material Length Stop


Clamp Bar Tray


Examples of Bends