Auckland: (09) 2717 234
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www.machineryhouse.co.nz

Product Brochure For S278

Manual Sheet Metal Curving Rolls - SRG-90

1270 x 2.5mm Mild Steel Capacity
Includes Wiring Grooves & Quick Action Swivel Out Top Roller

Back In Stock Soon

Ex GST	Inc GST
$5,234.00	$6,019.10

ORDER CODE:	S278
MODEL:	SRG-90
Useful Length (mm):	1270
Capacity - Mild Steel (mm):	2.5
Minimum Rolling Diameter (mm):	135
Roll Diameter (mm):	90
Wire Groove Rolls (mm):	3 / 6 / 10
Includes Stand (No / Yes):	Yes
Nett Weight (kg):	465



METALMASTER

1 YEAR WARRANTY

Description

Built for workshops that need reliable rolling performance without the fuss, the SRG-90 delivers the strength, accuracy and durability serious fabricators demand. This heavy-duty manually operated sheet metal curving roll is ideal for rolling cylinders, curved panels, cones and general fabrication work.

The hardened Ø90mm precision-ground SAE 1050 steel rolls produce smooth, accurate curves, while the two driven rolls provide controlled feeding and consistent rolling performance. Its initial pinch design keeps operation simple and efficient for both one-off and repeat fabrication work. The bottom roll height is adjusted via a wedge-type design that moves both sides simultaneously, allowing quick and controlled positioning with a single handle movement.

Integrated wiring grooves add extra versatility, while the quick-action swivel-out top roller allows fast and easy removal of finished cylindrical and conical workpieces.

Need to roll cones and tapered sections? The built-in conical bending device allows trapezoidal or fan-shaped sheet metal to be formed into tapered cone shapes with ease, making the SRG-90 ideal for custom fabrication and specialised rolling applications.

With a 1270mm working length and 2.5mm mild steel capacity, rated on 250MPa hot rolled material, the SRG-90 is perfectly suited to fabrication shops, maintenance departments and general sheet metal workshops.

Features

- 1270mm working length with 2.5mm mild steel capacity
- Hardened SAE1050 steel rollers
- Ø90mm precision-ground rolls
- Two driven rolls for smooth rolling performance
- Initial pinch style roll configuration
- Wedge-type bottom roll adjustment
- Integrated wiring grooves (3mm, 6mm & 10mm)
- Quick-action swivel-out top roller
- Built-in conical bending device
- Heavy-duty cast iron end frames
- Capacity rated on 250MPa hot rolled mild steel

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Specific Features



Left View


Rear View



End View


Swivel Top Roll


Rolls with Wiring Grooves

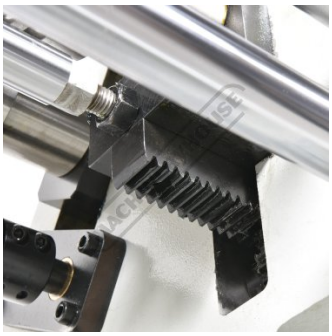

Rear Curving Roll Height Adjustment


Rear Roll Adjustment Scale



Material Thickness Adjustment


Roll Adjustment Handles


Gear Rack