Auckland: (09) 2717 234
Christchurch: (03) 741 6241

sales@machineryhouse.co.nz
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Product Brochure For P6155

18 x 25mm Slotted Punch

Hi -Grade Tool Steel Imported From Japan
Ø30mm Locating Diameter

Ex GST	Inc GST
$148.00	$170.20



ORDER CODE:	P6155
Shape - Type:	Slotted Punch - 0P1
Square or Slot Hole Size (W x L) (mm):	18 x 25
Punch Locating Diameter x Length (mm):	Ø30 x 70mm
Die Outside Body Diameter x Height (mm):	~

Description

Punch and Dies are Manufactured by Sunrise in Taiwan using Hi -Grade Tool Steel imported from Japan.
The manufacturing process involves machining via hi tech CNC machines lathes & mills, vacuum heat treatment with multiple tempering at high temperatures before a final quality inspection/testing process all of which ensures an accurate, precise, durable & stable product.

Features

- PLEASE NOTE FOLLOWING RECOMMENDATIONS WHEN SELECTING DIE CLEARANCE:

- Material Thickness - 2 ~ 4mm = Die Clearance 0.2mm
- Material Thickness - 4 ~ 9.5mm = Die Clearance 0.7mm
- Material Thickness - 10 ~ 14.5mm = Die Clearance 1.2mm
- Material Thickness - 15 ~ 19.5mm = Die Clearance 1.7mm
- Material Thickness - 20 ~ 24mm = Die Clearance 2.2mm

Optional Accessories

- Please Note: Slotted punch requires a sleeve to fit on current Sunrise machines

- Models IW-45MQ. IW-45K, IW-60H requires (PP630A)
- Models IW-60S/SD, IW-80S/SD IW-100S/SD, IW-125S/SD, IW-165S/SD requires (PP630)

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Specific Features



Top View

Recommended Accessories

P6156
18.7 x 25.7mm Slotted Die



P6157
19.2 x 26.2mm Slotted Die



PP630A
QUICK CHANGE ADAPTOR 30MM



PP705
DIE REDUCING BUSH



PP0016
DIE RING SPACER

