Auckland: (09) 2717 234
Christchurch: (03) 741 6241

sales@machineryhouse.co.nz
www.machineryhouse.co.nz

Product Brochure For P6022

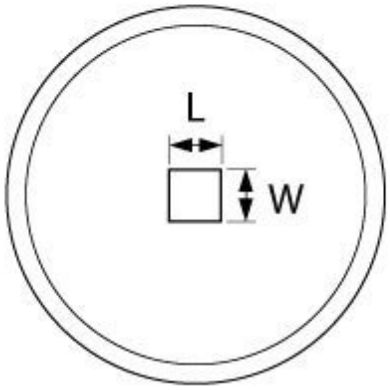
10.7 x 10.7mm Square Die

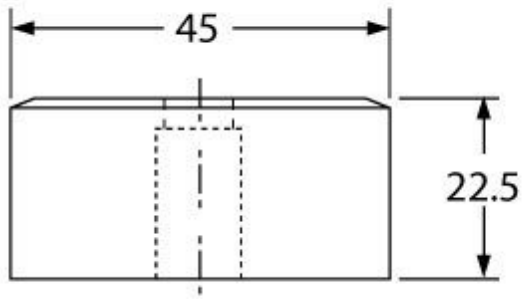
Hi -Grade Tool Steel Imported From Japan
Ø45mm Outside Body Diameter

Ex GST	Inc GST
$116.52	$134.00

ORDER CODE:	P6022
Shape - Type:	Square Die - SD1
Square or Slot Hole Size (W x L) (mm):	10.7 x 10.7
Punch Locating Diameter x Length (mm):	~
Die Outside Body Diameter x Height (mm):	Ø45 x 22.5mm







Description

Punch and Dies are Manufactured by Sunrise in Taiwan using Hi -Grade Tool Steel imported from Japan.
The manufacturing process involves machining via hi tech CNC machines lathes & mills, vacuum heat treatment with multiple tempering at high temperatures before a final quality inspection/testing process all of which ensures an accurate, precise, durable & stable product.

Features

- PLEASE NOTE FOLLOWING RECOMMENDATIONS WHEN SELECTING DIE CLEARANCE:

- Material Thickness - 2 ~ 4mm = Die Clearance 0.2mm
- Material Thickness - 4 ~ 9.5mm = Die Clearance 0.7mm
- Material Thickness - 10 ~ 14.5mm = Die Clearance 1.2mm
- Material Thickness - 15 ~ 19.5mm = Die Clearance 1.7mm
- Material Thickness - 20 ~ 24mm = Die Clearance 2.2mm

Optional Accessories

- Please Note: Square die requires a Die Adaptor Sleeve (PP705) & Spacer Ring (PP0016) to fit on current Sunrise machines

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Specific Features



Bottom View

Recommended Accessories

P6021
10 x 10mm Square Punch



PP705
DIE REDUCING BUSH



PP0016
DIE RING SPACER

