

Product Brochure For P6022

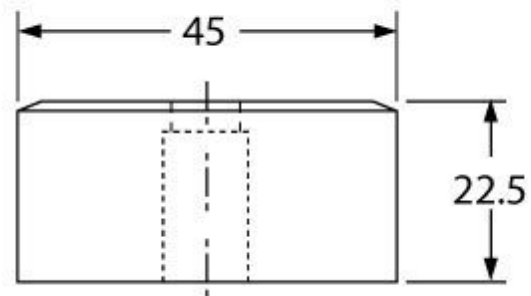
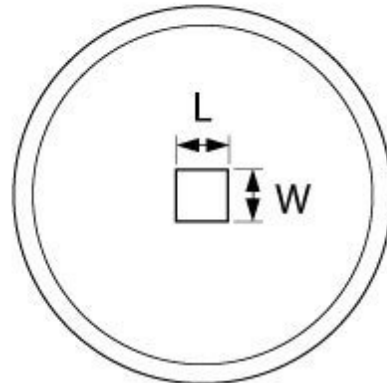
10.7 x 10.7mm Square Die

Hi -Grade Tool Steel Imported From Japan
Ø45mm Outside Body Diameter

Ex GST
\$148.00

Inc GST
\$170.20

| | |
|--|------------------|
| ORDER CODE: | P6022 |
| Shape - Type: | Square Die - SD1 |
| Square or Slot Hole Size (W x L) (mm): | 10.7 x 10.7 |
| Punch Locating Diameter x Length (mm): | ~ |
| Die Outside Body Diameter x Height (mm): | Ø45 x 22.5mm |



Description

Punch and Dies are Manufactured by Sunrise in Taiwan using Hi -Grade Tool Steel imported from Japan. The manufacturing process involves machining via hi tech CNC machines lathes & mills, vacuum heat treatment with multiple tempering at high temperatures before a final quality inspection/testing process all of which ensures an accurate, precise, durable & stable product.

Features

- PLEASE NOTE FOLLOWING RECOMMENDATIONS WHEN SELECTING DIE CLEARANCE:
- Material Thickness - 2 ~ 4mm = Die Clearance 0.2mm
- Material Thickness - 4 ~ 9.5mm = Die Clearance 0.7mm
- Material Thickness - 10 ~ 14.5mm = Die Clearance 1.2mm
- Material Thickness - 15 ~ 19.5mm = Die Clearance 1.7mm
- Material Thickness - 20 ~ 24mm = Die Clearance 2.2mm

Optional Accessories

- Please Note: Square die requires a Die Adaptor Sleeve (PP705) & Spacer Ring (PP0016) to fit on current Sunrise machines

Product Brochure For P6022

Specific Features



Bottom View

Recommended Accessories

P6021
10 x 10mm Square Punch



PP705
DIE REDUCING BUSH



PP0016
DIE RING SPACER

