Auckland: (09) 2717 234
Christchurch: (03) 741 6241

sales@machineryhouse.co.nz
www.machineryhouse.co.nz

Product Brochure For P157

Hydraulic NC Horizontal Bender - HBM-40

40 Tonne Force, Programmable Touch Screen Control with 1016mm Manual Backgauge

200 x 12 Bending Capacity

Ex GST	Inc GST
$25,560.00	$29,394.00



ORDER CODE:	P157
MODEL:	HBM-40
Capacity (Tonne):	40
Back Gauge (Type):	Manual - 1000mm
Bending Capacity - Mild Steel (mm):	200 x 12
Vee Die Size - (Height x Vee Width) (mm):	210 x 80
Ram Stroke (mm):	250
Forward / Reverse - Speed (mm/sec):	9.6 / 14.5
Fixing Holes - Diameter x Number (mm / No.):	Ø83 x 1, Ø58 x 3
Motor Power (kW / hp):	3.75 / 5
Voltage / Amperage (V / amp):	415
Floor Space (L x W x H) (mm):	~
Dimensions (L x W x H) (mm):	1590 x 980 x 1410
Nett Weight (kg):	990

Description

The hydraulic horizontal bending machine is the new addition to the SUNRISE product line of high quality and reliable hydraulic metal working machines. A wide range of tooling is available for different bending operations.

Features

- Easy to learn programmable Omron CP controller
- Omron NC touch screen control features 50 programs, each program has up to 10 steps and bend counter
- Automatic, manual and jog modes
- ±0.1mm cylinder stroke repeatability & accuracy
- 210mm high x 80mm vee bending die
- 2 storage shelves 480 x 220 x 170mm (LxHxD)
- Adjustable pressure dial with gauge
- Includes 1000mm manual backgauge

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Specific Features


Front View


Left View

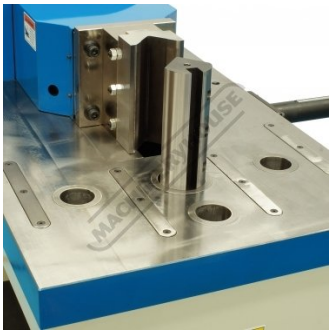

1000mm Manual Backgauge

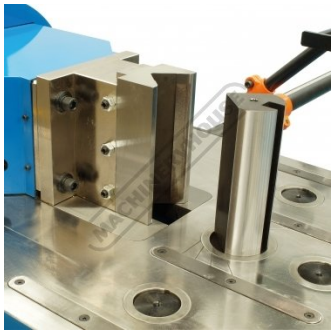

Control Panel



Touch Screen NC Control


Table


Table with Posts Removed for Optional Attachments


Hydraulic Horizontal Press


Offcut Chute



Pressure Adjustment Dial and Gauge


Main Post Release Lock Lever



Switch


Roving Foot Pedal

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Recommended Accessories

M977
Digital Bevel Box

