

Product Brochure For M9106

Vertical Machining Center - VF-4SS

Super-Speed

3 Axis

Please Call



ORDER CODE:	M9106
MODEL:	VF-4SS
Tool Capacity:	30+1
X Axis (mm / Inch):	1270 / 50.0
Y Axis (mm / Inch):	508 / 20.0
Z Axis (mm / Inch):	635 / 20.0
Taper:	40
RPM:	12K
Spindle Nose to Table (~max) (mm / Inch):	742 / 29.2
Spindle Nose to Table (~min) (mm / Inch):	107 / 4.2



Description

The Haas high-performance Super-Speed vertical machining centers provide the high spindle speeds, fast rapids, and quick tool changes necessary for high-volume production and reduced cycle times. Each SS machine features a 12,000-rpm, inline direct-drive spindle, an ultra-fast side-mount tool changer, and high-speed rapids on all axes. The VF-4SS is our best selling medium-sized VMC – the perfect high-production workhorse.

Features

- High-speed spindle
- Fast rapids
- Super-speed side-mount tool changer
- More X- and Z-axis travel

Includes

- 12,000-rpm Spindle
- Standard Program Memory, 1 GB
- 55-Gallon Coolant Tank
- Early Power-Failure Detection Module
- Ethernet Interface
- HaasConnect: Remote monitoring
- HaasDrop.
- Lifting Provision
- Media Display M-Code; M130
- Rigid Tapping
- Safe Run.
- High-Speed 30+1 Side-Mount
- Power Surge Protection
- 1-Year Standard Warranty
- Control Touch Screen
- Variable Flow Coolant
- WiFi Connection for the Haas Control
- Window Air Blast
- Automatic Coolant Refill
- Coolant Mist Condenser

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- Visual Part Programming System
- User-Definable Macros
- Spindle Orientation
- Coordinate Rotation and Scaling
- Coolant Tank Oil Skimmer
- BT-Style Tool Changer Grippers

Optional Accessories

- Through-Spindle Coolant
- 4th-Axis Drive and Wiring
- Wireless Intuitive Probing System
- Chip Auger
- Coolant Maintenance Package
- Export Packaging
- *Through-Tool Air Blast
- High-Speed Machining
- Internal High-Voltage Non-Isolated Transformer for 380-480V operation; non-USA
- Auxiliary Coolant Filter
- Chip Tray Filter Kit

Specific Features



Right Side View



Controls



Tool Changer

Recommended Accessories

C096A

Clamp Kit 58 piece - Industrial Series



M252

Parallel Set - 18 Piece



M9410

Single-Station Fixed-Jaw Vice



V0536

Aluminium Magnetic Soft Jaws



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H880

Dead Blow, Nylon Face
Hammer



M800

Rubber Mat - Anti-Fatigue



A415

Industrial Work Bench



A420

Industrial Work Bench



T762

Industrial Storage Cupboard



T767

6 Drawer - Industrial Tooling
Cabinet

