Auckland: (09) 2717 234
Christchurch: (03) 741 6241

sales@machineryhouse.co.nz
www.machineryhouse.co.nz

Product Brochure For M161

Workshop Turret Milling Machine Horizontal - Vertical - HM-52

Table Travel: (X) - 600mm (Y) - 200mm (Z) - 340mm



Shown with Optional Vice

ORDER CODE:	M161
MODEL:	HM-52
Digital Readout:	Optional
Type:	Vertical & Horizontal
Table Size (mm):	1000 x 240
Column Type:	~
Spindle Taper - Vertical:	NT30
Spindle Taper - Horizontal:	NT30
Longitudinal Travel (X-Axis) (mm):	600
Cross Travel (Y-Axis) (mm):	200
Vertical Travel (Z-Axis) (mm):	340
Type of Slides:	Dovetail
Ram Travel (mm):	500
Spindle to Table (mm):	375
Spindle to Base:	~
Spindle Travel / Diameter (mm):	125 / 90
Throat Depth (max.) (mm):	640
Tilting Head (Left ~ Right):	±90º
Tilting Head (Forward ~ Back):	Fixed
Drilling Capacity (mm):	~
End Milling Capacity (mm):	~
Face Milling Capacity (mm):	~
Power Feed - Quill (mm/rev):	Manual
Power Feed - Longitudinal (X-Axis) (mm/min):	20 - 2000
Power Feed - Cross (Y-Axis) (mm/min):	Optional *
Power Feed - Vertical (Z-Axis) (mm/min):	Optional *
Table T-Slot Size (inch / mm):	14
Work Table Load Capacity (kg):	175
Spindle Speeds Vertical (No./ rpm):	9 (220 - 2400)
Spindle Speeds Horizontal (No./ rpm):	9 (60 - 1350)
Spindle Speeds - Universal Head:	~
Motor Power - Vertical Spindle (kW / hp):	1.5 / 2
Motor Power - Horizontal Spindle (kW / hp):	1.5 / 2
Motor Power - Universal Head:	~
Voltage / Amperage (V / amp):	240 / 10
Nett Weight (kg):	1050

Description

A well-built entry level turret milling vertical and horizontal, drilling machine with a powerful continuous-load 1.5kW motor, intended for trade use. The work table is precision made with adjustable dovetail guides and is recognised for its 600mm X axis by 200mm Y axis travel. There is a three armed handle on the side for drilling also incorporating a fine feed control hand wheel on the front for milling. The screwed belt guard covers on each side of the head offer secure safety whilst providing easy access to the belts and pulleys for speed changing.

Other features include taper roller bearing support for the spindle, easy-to-read drilling depth stop, low voltage work light, 8 piece metric collet chuck set, coolant system, X axis power feed unit, drill chuck, 2 & 3 morse taper adaptors. The combination of generous sized vertical support and rugged cast iron construction throughout reduces vibration and guarantees accurate and chatter-free operation.

Extra Features:
Swivel Table
2 Arbors for the Horizontal spindle

Features

- Swivel table & two arbors for the Horizontal spindle
- Mill head tilts to ±90º left to right.
- 500mm horizontally sliding and rotating ram
- NT30 Horizontal and vertical spindles that are hardened and ground

Auckland: (09) 2717 234
Christchurch: (03) 741 6241

sales@machineryhouse.co.nz
www.machineryhouse.co.nz

Product Brochure For M161

- Precision-ground dovetail slide-ways and table
- Precision milling table incorporating machined T slots
- Rear concertina slide-way cover
- Forward and reverse on/off switch
- Fine handwheel operated quill feed
- Swarf & splash tray
- Spindle lock for quill
- Metric dial graduations @ 0.02mm for X , Y & Z-Axis
- Vertical dial graduations on hand wheel @ 0.05mm
- All slides utilise dovetail construction for maximum rigidity

- * Note: X & Y travels maybe reduced due to safety stops
- * Note: Optional Y & Z power feeds require additional parts & fitting (not included)

Includes

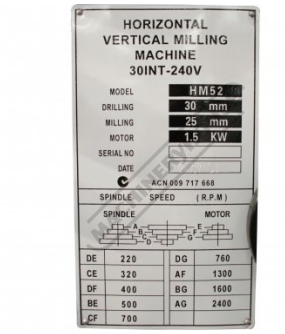
- X-Axis power feed
- Safety cutter guard
- Swarf tray
- Coolant system
- Halogen lamp
- Drill chuck & arbor
- 2 & 3MT adaptors
- 8-piece metric collet chuck set (4-16mm)

Specific Features


Quill Feed Handle and Fine Feed Dial


Horizontal Spindle


X Axis Power Feed with Rapid



Spindle Speed Chart


Tilting Head Scale


Adjustable Swivel & Sliding Ram

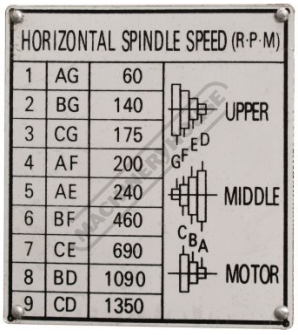

Concertina Slide Way Cover


Swivel Table & Feed Limit Switches

Auckland: (09) 2717 234
Christchurch: (03) 741 6241

sales@machineryhouse.co.nz
www.machineryhouse.co.nz

Product Brochure For M161



Horizontal Speed Spindle Chart



Vertical Spindle Switch


Knee Feed Handle


Horizontal Spindle Support


Halogen Light



Horizontal Spindle Switch


Coolant Pump


Accessories Included, Metric Collet Chuck, Drill Chuck & Arbor, Morse Taper Adaptors

Recommended Accessories

M229
Power Feed Unit



L300
Magnetic Swarf Remover



M9991
Magnetic Floor Sweeper



L345
Handy Workshop Tips & Techniques - 1st Edition

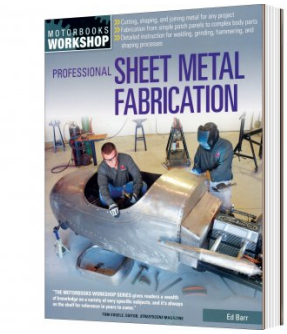


Auckland: (09) 2717 234
Christchurch: (03) 741 6241

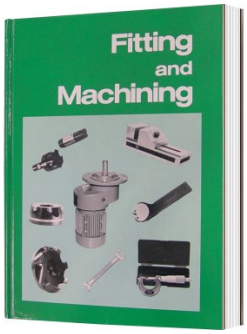
sales@machineryhouse.co.nz
www.machineryhouse.co.nz

Product Brochure For M161

L3455
Professional Sheet Metal Fabrication Book



L341
Fitting and Machining Technical Book



V106
Vertex K-Type Milling Vice



C0965
Clamp Kit 58 piece - Workshop Series



M540
Face Mill Arbor



M530
Universal Milling Kit - 3 Piece with INSERTS



M333
Metric HSS Slot Drill & End Mill Set - 12 Piece



M335
Imperial HSS Slot Drill & End Mill Set - 12 Piece



R004
Vertex Super Indexing Head



R006
Vertex Rotary Table



M242
Angle Plate - Precision Ground



M243
Angle Plate - Precision Ground



Auckland: (09) 2717 234
Christchurch: (03) 741 6241

sales@machineryhouse.co.nz
www.machineryhouse.co.nz

Product Brochure For M161

M182
Precision Boring Head Kit



M183
Precision Boring Head Kit



M184
Precision Boring Head



M193
Boring Head Shank



M197
Boring Head Shank



M250
Parallel Set - 8 Piece



M252
Parallel Set - 18 Piece



M180
Boring Bar Set - 9 piece



M181
Boring Bar Set - 12 piece



V010
Alloy Steel Vee Block



V003
Cast Iron Vee Block



V004
Cast Iron Vee Block

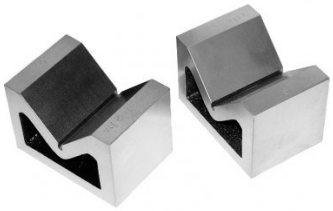


Auckland: (09) 2717 234
Christchurch: (03) 741 6241

sales@machineryhouse.co.nz
www.machineryhouse.co.nz

Product Brochure For M161

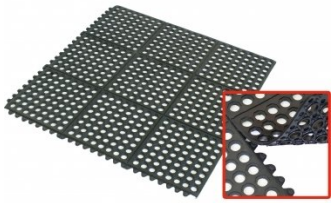
V006
Cast Iron Vee Block



M800
Rubber Mat - Anti-Fatigue



M805
Rubber Mat - Anti-Fatigue



S090A
Soluble Metal Cutting Fluid - 1 Litre



S090
Soluble Metal Cutting Fluid - 5 Litre



S076
Cutting Tool Lubricant Fluid - 500ml



S077
Drilling, Tapping & Cutting Tool Lubricant Spray - 400g



S074
Cutting Tool Lubricant Paste - 500g



O043
Rust & Corrosion Preventive



O042
General Purpose Lubricant & Corrosion Inhibitor



O044
Rust & Corrosion Preventive

