Auckland: (09) 2717 234
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Product Brochure For L606D

Centre Lathe - CL-460

Ø460 x 1000mm Turning Capacity - Ø80mm Spindle Bore
Includes Digital Readout System, Quick Change Toolpost, Taper Turning Attachment & Auto Slide-way Lubrication

Ex GST	Inc GST
$21,290.00	$24,483.50



ORDER CODE:	L606D
MODEL:	CL-460
Swing Over Bed (mm):	460
Distance Between Centres (mm):	1000
Spindle Bore (mm):	80
Swing In Gap (mm):	690
Swing Over Cross-slide (mm):	274
Digital Readout System Fitted:	Yes
Quick Change Toolpost Fitted:	Yes
Leadscrew Covers Fitted:	Yes
Taper Turning Attachment:	Yes
Coolant System:	Yes
Tool Height To Suit (mm):	25
Centre Height (mm):	230
Spindle Nose Size or Type:	D1-8 Camlock
Bed Width (mm):	300
Headstock Spindle Taper (MT):	6
Tailstock Taper (MT):	4
Cross Slide Travel (mm):	285
Compound Slide Travel (mm):	128
Leadscrew Type:	Metric
Metric Cross Feed (X-Axis) (mm/rev):	0.014 - 0.784
Imperial Cross Feed (X-Axis) (inch/rev):	~
Metric Longitudinal Feed (Z-Axis) (mm/rev):	0.031 - 1.70
Imperial Longitudinal Feed (Z-Axis) (inch/rev):	~
Metric Thread Steps & Pitch (No. / mm):	47 (0.1 - 14)
Imperial Thread Steps & TPI (No. / TPI):	60 (2 - 112)
3 Jaw Chuck Diameter (mm):	250
4 Jaw Chuck Diameter (mm):	350
Spindle Steps / Speeds (No. / rpm):	12 (25 - 1860)
Motor Power (kW / hp):	5.5 / 7.5
Voltage / Amperage (V / amp):	415
Nett Weight (kg):	1950

Features

- 2 axis digital readout system
- Quick change toolpost
- Taper turning attachment fitted to saddle
- Automatic lubrication pump oiling slides
- Triple bearings supporting headstock spindle
- Adjustable taper roller bearings providing spindle accuracy
- Precision 'V'-beds & headstock gears are all hardened & ground
- One piece cast iron base increases rigidity
- Overload protection on drive motor and coolant system
- Universal enclosed gearbox incorporating metric & imperial thread capabilities
- Inching button incorporated on the control panel for convenient spindle speed selection
- Foot operated spindle brake with safety cut out switch
- 300mm wide induction hardened heavy duty cast iron bed
- Removable gap bed allowing workpiece to swing up to 690mm
- Chuck guard fitted with safety micro switch
- Powered longitudinal and cross feeds
- Adjustable 5 position length-stop mechanism for accurate repetitive operation
- Micro adjustable saddle stop
- Dual calibrated cross feed dial incorporating metric & imperial graduations
- Coolant system with flexible hose enabling operator to manipulate flow direction
  Oil level sight glass for headstock and gearbox

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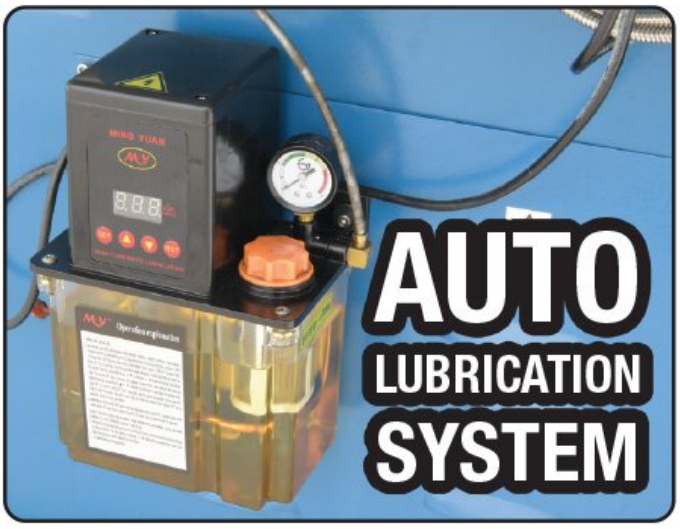
- Low voltage halogen work light
- D1-8 camlock spindle for quick chuck removal
- 12 spindle speeds from 25-1860rpm
- Large 80mm spindle bore
- 5.5kW / 7.5HP 415V main motor

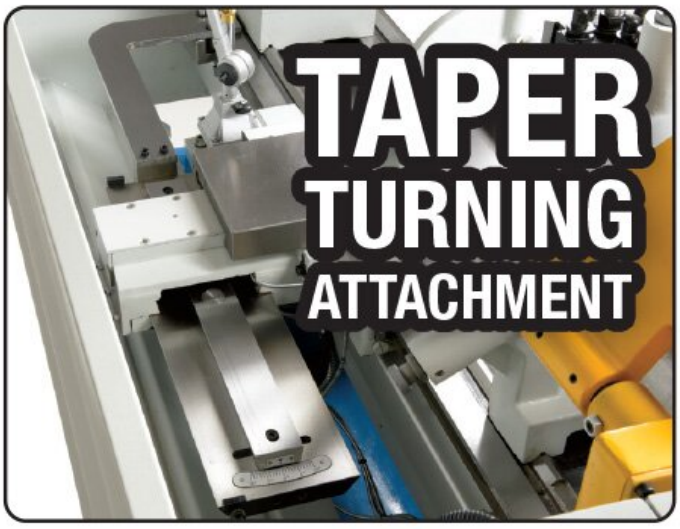
Includes

- 2 axis digital readout system
- Taper turning attachment
- Quick change toolpost
- Auto lubrication pump for slides
- Concertina leadscrew covers
- 250mm 3-jaw chuck with reverse jaws
- 350mm 4-jaw chuck
- 350m face plate
- Fixed steady with roller bearings
- Travelling steady with brass guides
- Dead centres
- Thread chasing dial
- Foot brake
- Coolant system
- LED Work light
- Rear splash guard
- Spindle reducing bush







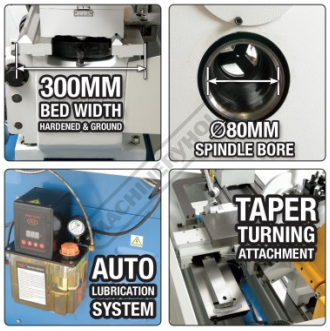


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Specific Features



Standard Includes


2 Axis Digital Readout


Safety Chuck Guard

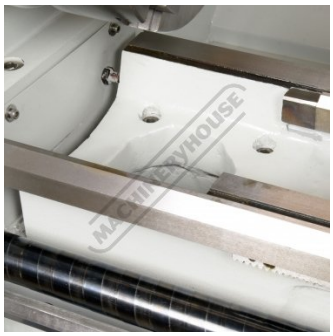

Headstock Controls


Speed Selections Levers and Feed Levers


Feed Chart


Feed Lever

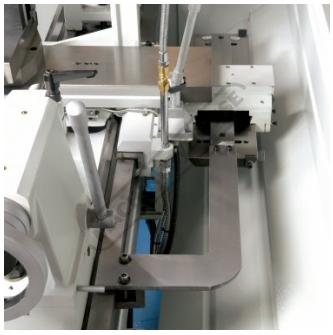

Automatic Lubrication System

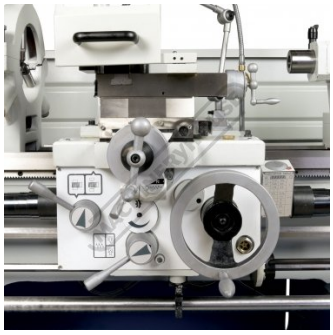

Removable Gap Bedway

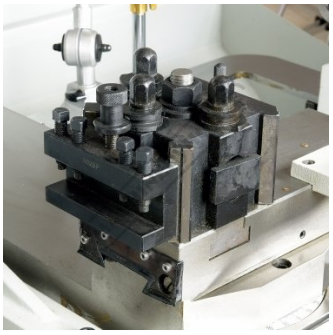

Hardened and Ground Bed


Taper Turning Attachment


Taper Turning Attachment Close Up


Taper Turning Attachment Full View


Saddle Front View

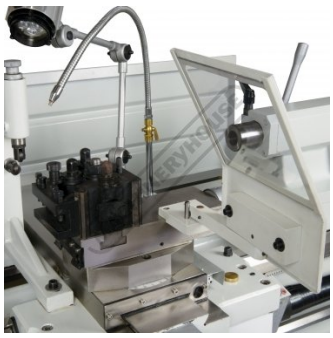

Quick Change Toolpost


Saddle Safety Guard

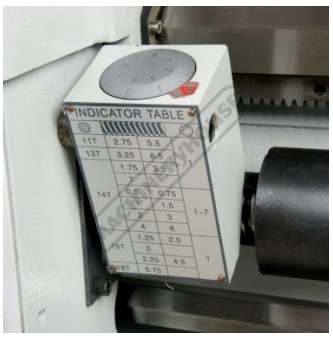
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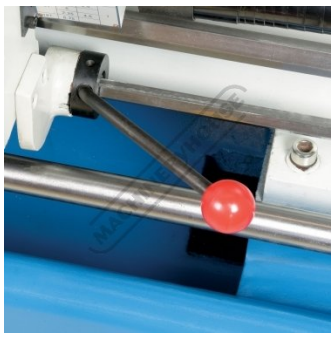
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Saddle Safety Guard Shown Open


Leadscrew Covers



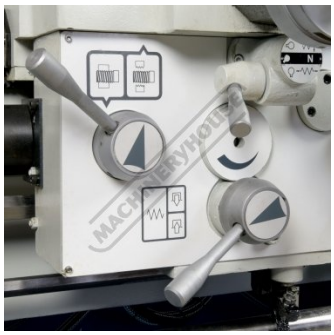
Thread Chasing Dial


Spindle Engagement Lever


Saddle Right View


Compound Slide

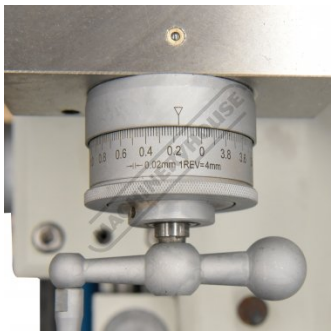

Compound Angle Scale


Saddle Controls


5 Position Adjustable Length Stop


Cross Feed Dial in Metric Mode

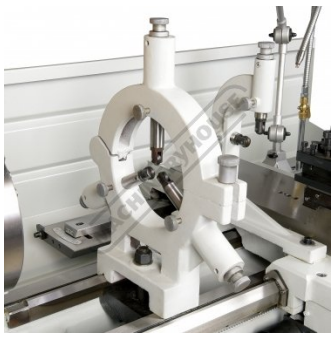

Cross Feed Dial in Imperial Mode


Compound Slide Dial in Metric


Saddle Dial In Metric


LED Worklight and Coolant Hose

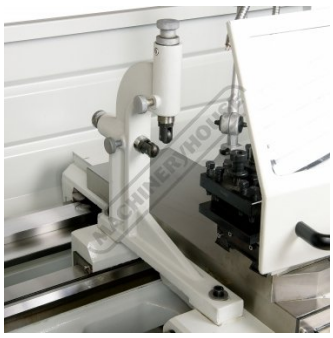

LED Worklight Close Up


Fixed Steady with Roller Guides

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Travelling Steady with Roller Guides


Tailstock


Tailstock Quill Graduations


Tailstock with Horizontal Adjustment


Tailstock Dial in Metric


Footbrake


80mm Spindle Bore

Recommended Accessories

L048
Right Hand Turning Tool Holder

L049
Left Hand Turning Tool Holder

L041
Right Hand Turning Tool Holder

L042
Left Hand Turning Tool Holder









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Product Brochure For L606D

L453
Lathe Turning Tool Kit - 3 piece Insert Type



L459
Lathe Threading Tool Kit - Insert Type



L467
Professional Lathe Parting Tool Kit - Insert Type



L294A
Quick Change Toolpost Holder - Std



C046
4MT Pipe Centre - 70º Cone



C290
Heavy Duty Drill Chuck - Keyed Type



C294
Industrial Drill Chuck - Keyless Type



D454A
4MT x JT3 Drill Chuck Arbor



D424
Drill Sleeve - Morse Taper



D422
Drill Sleeve - Morse Taper



D1272
Metric 135º Precision HSS M35 COBALT Drill Set - 25 Piece



D1282
Imperial 135º Precision HSS M35 COBALT Drill Set - 29 Piece



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D126
Metric 135º Precision HSS M35 COBALT Drill Set - 170 Pieces



D119
Metric 2MT HSS Drill Set



S090A
Soluble Metal Cutting Fluid - 1 Litre



S090
Soluble Metal Cutting Fluid - 5 Litre



S076
Cutting Tool Lubricant Fluid - 500ml



S077
Drilling, Tapping & Cutting Tool Lubricant Spray - 400g



S074
Cutting Tool Lubricant Paste - 500g



S091
Soluble Metal Cutting Fluid - 20 Litre



G660
Lathe Leadscrew Cover Kit



A358
Sky Hook Lifting Device



A358A
Chuck Hook



L300
Magnetic Swarf Remover



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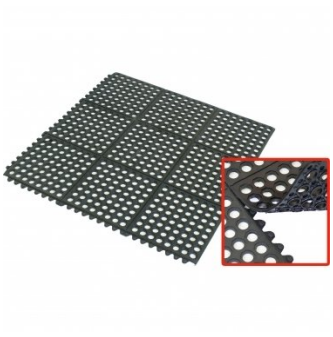
M9991
Magnetic Floor Sweeper



M800
Rubber Mat - Anti-Fatigue



M805
Rubber Mat - Anti-Fatigue



O043
Rust & Corrosion Preventive



O042
General Purpose Lubricant & Corrosion Inhibitor



O044
Rust & Corrosion Preventive

