

## Product Brochure For K160

# Lathe & Mill Drill Combination Package Deal - AL-60M (SIEG M6 = C6+M6MA)

250 x 500mm

Includes Fixed & Travelling Steadies



ORDER CODE:	K160
MODEL:	AL-60M
KIT Includes:	M6 = C6 + M6MA Package
Lathe Specifications:	LATHE SPECIFICATIONS
Tool Height To Suit (mm):	12
Distance Between Centres (mm):	550
Swing Over Bed (mm):	250
Swing Over Cross Slide (mm):	150
Centre Height (mm):	125
Spindle Bore (mm):	20
Spindle Nose Type:	American Taper
Bed Width (mm):	135
Headstock Taper (MT):	3
Tailstock Taper (MT):	2
Cross Slide Travel (mm):	105
Compound Slide Travel (mm):	75
Leadscrew:	Metric
Longitudinal Feed (Z-Axis) (mm/rev):	0.1 - 0.2
Cross Feed (X-Axis):	~
Metric Thread Range (mm):	0.4 - 3.0
Imperial Thread Range (TPI):	10 - 44
Three Jaw Chuck Size (mm):	125
Four Jaw Chuck Size:	Optional
Spindle Speeds (No. / rpm):	6 (125 - 2000)
Motor Power - Lathe (kW / hp):	0.55 / 0.75
Voltage / Amperage - Lathe (V / amp):	240 / 10
Mill Specifications:	MILL SPECIFICATIONS
Spindle Taper (MT):	3
Column Type:	Dovetail
Swivel Head (Left ~ Right) (± Deg):	-25 to 45
Vertical Travel (Z-Axis) (mm):	190
Drilling Capacity (mm):	13
End Milling Capacity (mm):	13
Face Milling Capacity (mm):	25
Spindle Speeds Vertical (No. / rpm):	Variable (100-2500)
Motor Power - Mill (kW / hp):	0.35 / 0.5
Voltage / Amperage - Mill (V / amp):	240 / 10
Nett Weight (kg):	205

## Description

AL-60M Lathe Mill-Drill 250 x 500mm Combination Bench Lathe

A compact Lathe / Mill-Drill combination machine of very modern design with many convenient facilities, ideal for the enthusiastic model engineer or with limited space in the work shop. A very rigid cast iron bed with ground slide-ways gives a high level of precision.

Featuring as standard a longitudinal power feed, quick lock tailstock, both metric and imperial thread cutting capability and also including a milling head to turn this machine into a very capable small all round machine. This machine is suitable for bench mounting, but recommended the addition of the optional stand with swarf tray. We are sure this machine will please the model engineer.

## Features

- LATHE:
- Ideal for small workshops
- Precision ground 'V' Bed
- Heavy duty A-section belt drive
- 550W induction lathe motor with reversing switch
- Powered long feed and thread cutting capabilities
- Rear splash tray is standard

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- Sheet metal leadscrew cover
- Hinged belt cover with safety micro switch
- Chuck guard with safety micro switch
- Ball bearing oiling points
- Easy access fuse cover
- Adjustable cross and compound slide gib keys
- MILL:
  - Supplied with a small ground and slotted milling table which attaches to the cross slide
  - Head tilts  $\pm 45^\circ$
  - 2-Speed gearbox for increased torque
  - 370W electronic variable-speed controlled motor
  - Slides utilise dovetail construction for maximum rigidity

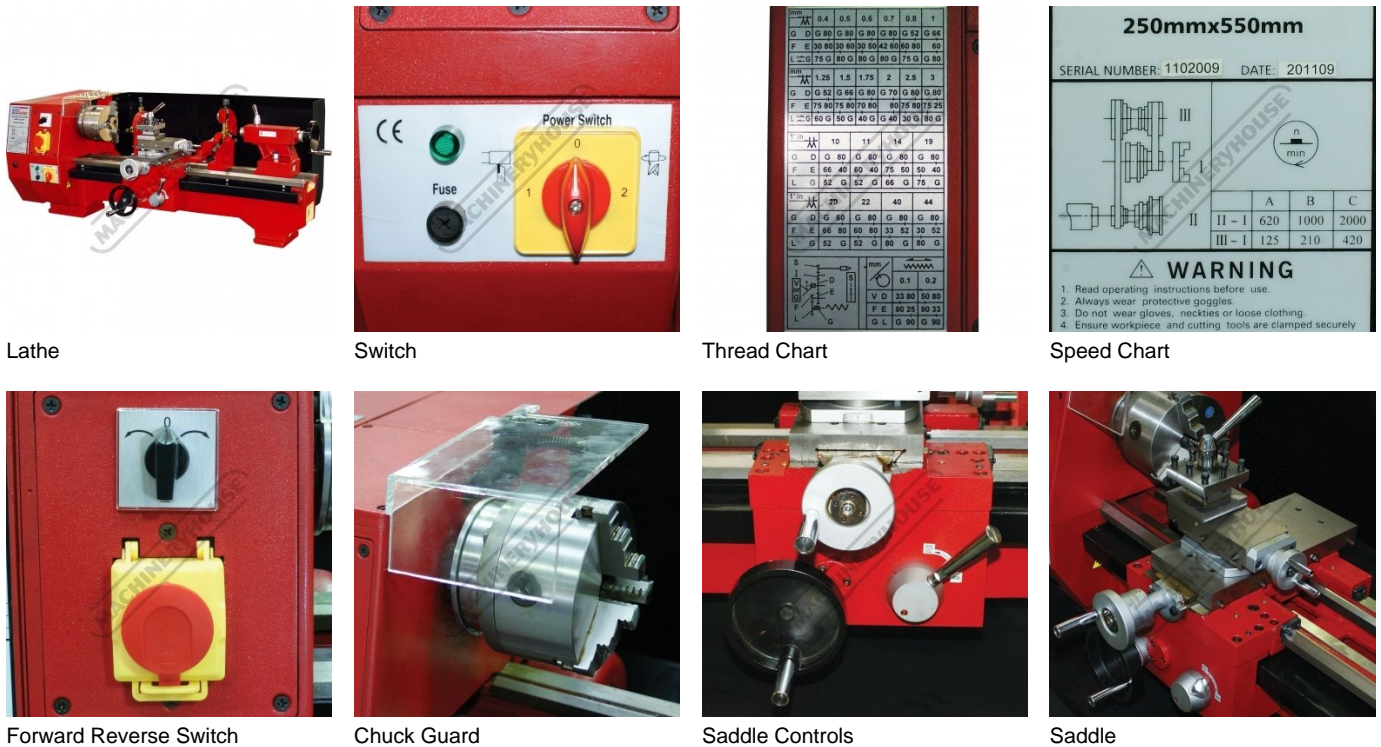
### Includes

- LATHE:
  - 125mm 3-jaw chuck
  - Face plate
  - Fixed & travelling steadies
  - 2 x dead centres
  - Set of change gears, metric and imperial thread cutting
  - Instruction booklet
- MILL:
  - Milling table - Bolt on
  - 13mm keyed drill chuck
  - 3MT Arbor
  - Set of spanners to suit
  - Safety cutter guard

### Optional Accessories

- 4 Jaw taper mount lathe chucks (L144)
- Stand to suit (L143)

### Specific Features



Lathe

Switch

Thread Chart

Speed Chart

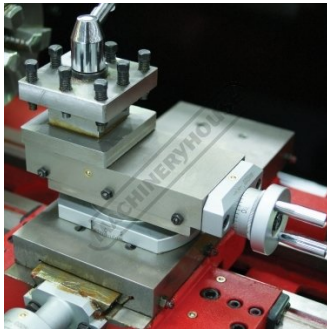
Forward Reverse Switch

Chuck Guard

Saddle Controls

Saddle

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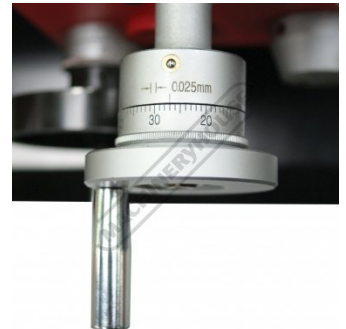
Compound Slide



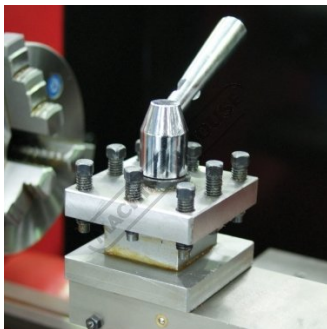
Compound Slide Handle



Tailstock



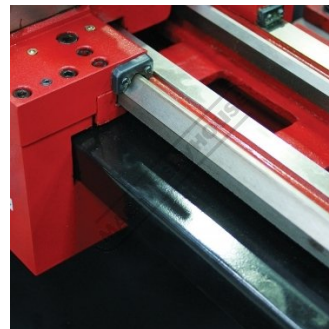
Crossslide Handle



Toolpost



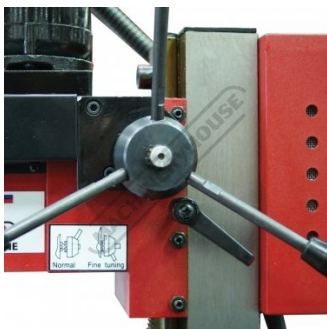
Leadscrew Hand Wheel



Leadscrew Covers



Head Right View



17 Quill Handle



Head Support Lock



Fine Adjustment Dial

MILLING & DRILLING	
Drilling capacity	13 mm
End milling capacity	16 mm
Face milling capacity	30 mm
Spindle taper	MT#3
Spindle rotary angle	-25° ~ +45°
output power	350W
Spindle speed	LOW :
	0-1100 rpm
Voltage	HIGH :
	0-2500 rpm
Frequency	220-240V AC
	50/60 Hz

Capacities



Variable Speed Control



Chuck Guard



Stop Switch



Height Indicator

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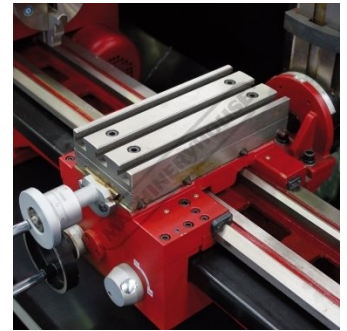
Head Left View



Low High Speed Lever



Swivel Head



Milling Table



Shown with Milling Table

**Recommended Accessories**

L0099

Lathe Turning Tool Kit - 7 piece  
Insert Type



L450

Lathe Turning Tool Kit - 3 piece  
Insert Type



L456

Lathe Threading Tool Kit - Insert  
Type



L464

Professional Lathe Parting Tool  
Kit - Insert Type



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**L280**  
Quick Change Toolpost



**L280A**  
Quick Change Toolpost Holder - Std



**C050**  
2MT Live Centre



**C289**  
Heavy Duty Drill Chuck - Keyed Type



**D442**  
2MT x JT6 Drill Chuck Arbor



**L079**  
Knurling Tool Holder



**D1272**  
Metric 135° Precision HSS Drill Set - 25 Piece



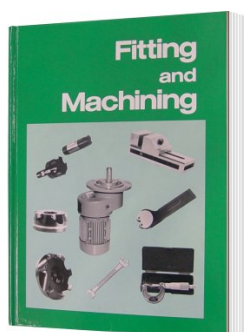
**D1282**  
Imperial 135° Precision HSS Drill Set - 29 Piece



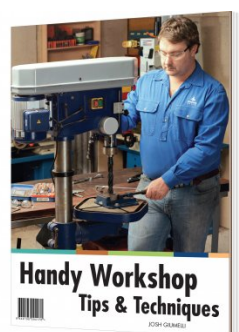
**P235**  
Coolant Pump & Tank



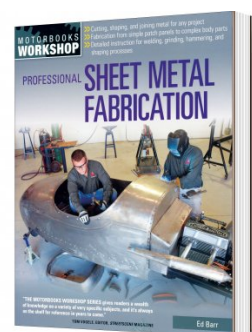
**L341**  
Fitting and Machining Technical Book



**L345**  
Handy Workshop Tips & Techniques - 1st Edition



**L3455**  
Professional Sheet Metal Fabrication Book



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L300  
Magnetic Swarf Remover



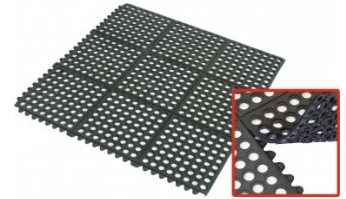
M9991  
Magnetic Floor Sweeper



M800  
Rubber Mat - Anti-Fatigue



M805  
Rubber Mat - Anti-Fatigue



S090A  
Soluble Metal Cutting Fluid - 1 Litre



S090  
Soluble Metal Cutting Fluid - 5 Litre



S076  
Cutting Tool Lubricant Fluid - 500ml



S077  
Drilling, Tapping & Cutting Tool Lubricant Spray - 400g



S074  
Cutting Tool Lubricant Paste - 500g



O043  
Rust & Corrosion Preventive



O042  
General Purpose Lubricant & Corrosion Inhibitor



O044  
Rust & Corrosion Preventive

