

Product Brochure For G242

BMT-1545AH - Precision Hydraulic Surface Grinder

500 x 185mm Table Travel



Ex GST	Inc GST
\$27,996.00	\$32,195.40

ORDER CODE:	G242
MODEL:	BMT-1545AH
AD5 Controller:	-
Magnetic Chuck Size (mm):	450 x 150
Longitudinal Table Traverse - Maximum (mm):	500
Cross Table Traverse - Maximum (mm):	185
Table Bed Size (mm):	-
Spindle To Table - Maximum (mm):	450
Wheel Diameter (mm):	205
Vertical Increment Graduations (mm):	0.01
Vertical Graduations Per Revolution (mm/rev):	2
Cross Increment Graduations (mm):	0.02
Cross Graduations Per Revolution (mm/rev):	5
Spindle Motor (kW / hp):	1.5 / 2
Voltage / Amperage (V / amp):	415
Nett Weight (kg):	1100



Description

Manufactured in Taiwan

NOTE: Larger models also available on special order request

Features

- Spindle contains P4 grade pre-loaded precision angular contact bearings. The spindle and motor are dynamically balanced
- V-way slides are coated with Turcite-B to minimise friction between slides.
- Automatic pressure lubrication system to slide-ways and screws with timer adjustment providing optimum machine conditions
- High-tensile ribbed cast iron base and column tempered and stress relieved for maximum rigidity and minimum vibration
- Design and quality assurance exceeds DIN, JIS and ISO standard

Includes

- Electromagnetic chuck with demagnetise
- Rapid vertical up/down feed
- Balancing arbor
- Balancing stand
- Parallel wheel dresser
- Coolant system
- Wheel flange
- Vertical micro feed
- Work light

Optional Accessories

- Micro feed for vertical travel
- Micro feed for cross travel
- Dust suction with coolant system (images shown with this option)
- Magnetic separator with coolant system
- Magnetic separator and dust suction with coolant system
- Auto. paper strip filter with coolant system
- Auto. paper strip filter and magnetic separator with coolant system

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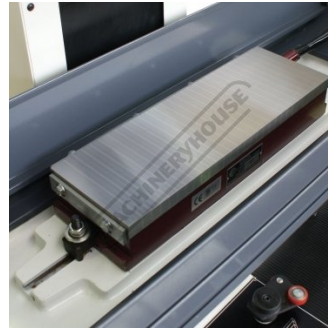
Specific Features



Auto Lubrication Pump



Control Panel



Electro Magnetic Chuck



Cross Feed Dial



Fine Feed Height Adjustment Dial



Hydraulic Table Feed Control with Rapid



Hydraulic Unit



Longitudinal Handle



Table Direction Micro Switches



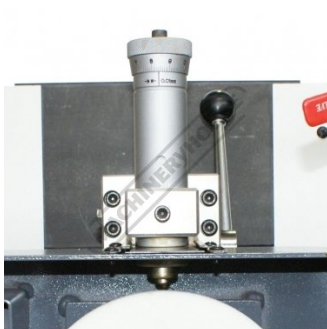
Outlet Pump & Tank (see back page) *Auto Chosen in Feature 1, Outlet Pump & Tank (if) Please refer to the 107 and 107 (opt) / 107



Coolant Nozzel



Work Light



Parallel Wheel Dresser



Parallel Wheel Dresser Micro Adjustment



Spindle



Optional Dust Collection System