Auckland: (09) 2717 234
Christchurch: (03) 741 6241

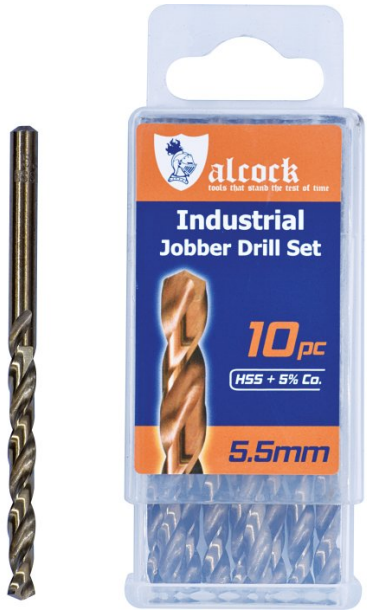
sales@machineryhouse.co.nz
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Product Brochure For D8159

# HSS Jobber Drill Pack - 10 Piece - Ø5.5mm

M35 Grade HSS with 5% Cobalt
135º Precision Ground Flute & Split Point

| Ex GST | Inc GST |
|---|---|
| $38.00 | $43.70 |




| | |
|---|---|
| ORDER CODE: | D8159 |
| Drill Size (DS) (mm): | 5.5 |
| Flute Length (FL) (mm): | 57 |
| Drill Length (DL) (mm): | 93 |
| Quantity Per Pack (No.): | 10 |
| Point Angle (Degrees): | 135º |
| Standard (DIN): | DIN 338 |

## Description

Alcock Drill Bits are manufactured to DIN 338 standards from M35 HSS with 5% cobalt for outstanding durability, heat resistance, and drilling performance. Precision-ground flutes ensure fast chip removal, while the 135° split-point tip cuts quickly, self-centres, and reduces wandering—perfect for tougher steels. Finished in a durable bronze coating.

Supplied in handy packs so you'll always have the right size ready—ideal for any workshop.

Sizes: 1.0–13.0mm (0.5mm steps)
Packs: 10pcs (1.0–7.5mm), 5pcs (8.0–13.0mm)

## Features

- M35 Grade HSS including 5% Cobalt
- Designed for high durability & heat resistance
- Precision ground flutes for fast chips removal
- 135º cuts faster & split point tip reduces wandering
- Manufactured to DIN 338 Standard
- Bronze oxide finish to reduce friction

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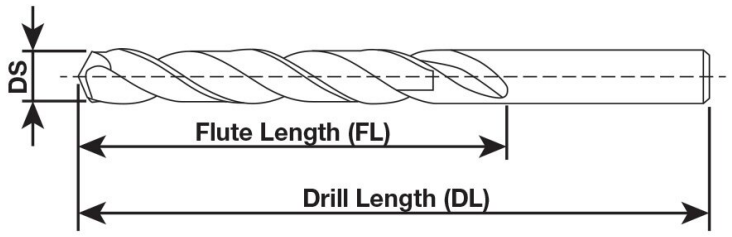
# JOBBER DRILL PACKS

- M35 Grade HSS with 5% Cobalt
- Designed for high durability & heat resistance
- Precision ground flutes for fast chips removal
- 135º cuts faster & split point tip reduces wandering

alcock — tools that stand the test of time

HSS M35 GRADE | 5% COBALT | DIN 338 | 10 PIECE PACKS 1~7.5mm | 5 PIECE PACKS 8~13mm

135º | SPLIT POINT | HIGH HEAT RESISTANCE




| ORDER CODE: | DRILL SIZE (DS) | PIECES per size | FLUTE LENGTH (FL) | DRILL LENGTH (DL) |
|---|---|---|---|---|
| D8150 | 1.0mm | 10pcs | 12 | 34 |
| D8151 | 1.5mm | 10pcs | 20 | 43 |
| D8152 | 2.0mm | 10pcs | 24 | 49 |
| D8153 | 2.5mm | 10pcs | 30 | 57 |
| D8154 | 3.0mm | 10pcs | 33 | 61 |
| D8155 | 3.5mm | 10pcs | 39 | 70 |
| D8156 | 4.0mm | 10pcs | 43 | 75 |
| D8157 | 4.5mm | 10pcs | 47 | 80 |
| D8158 | 5.0mm | 10pcs | 52 | 86 |
| D8159 | 5.5mm | 10pcs | 57 | 93 |
| D8160 | 6.0mm | 10pcs | 57 | 93 |
| D8161 | 6.5mm | 10pcs | 63 | 101 |
| D8162 | 7.0mm | 10pcs | 69 | 109 |
| D8163 | 7.5mm | 10pcs | 69 | 109 |
| D8164 | 8.0mm | 5pcs | 75 | 117 |
| D8165 | 8.5mm | 5pcs | 75 | 117 |
| D8166 | 9.0mm | 5pcs | 81 | 125 |
| D8167 | 9.5mm | 5pcs | 81 | 125 |
| D8168 | 10.0mm | 5pcs | 87 | 133 |
| D8169 | 10.5mm | 5pcs | 87 | 133 |
| D8170 | 11.0mm | 5pcs | 94 | 142 |
| D8171 | 11.5mm | 5pcs | 94 | 142 |
| D8172 | 12.0mm | 5pcs | 101 | 151 |
| D8173 | 12.5mm | 5pcs | 101 | 151 |
| D8174 | 13.0mm | 5pcs | 101 | 151 |

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# Product Brochure For D8159

## Specific Features



135% Split Point - M35 Grade HSS 5% Cobalt




Jobber Drill Packs

## Recommended Accessories

D126

Metric 135º Precision HSS M35 COBALT Drill Set - 170 Pieces



D1272

Metric 135º Precision HSS M35 COBALT Drill Set - 25 Piece



D1282

Imperial 135º Precision HSS M35 COBALT Drill Set - 29 Piece



D1285

Metric 135º Precision HSS M35 COBALT Drill Set - 51 Piece

