Auckland: (09) 2717 234
Christchurch: (03) 741 6241

sales@machineryhouse.co.nz
www.machineryhouse.co.nz

Product Brochure For D1272

Metric 135º Precision HSS M35 COBALT Drill Set - 25 Piece

Ø1 - Ø13mm
0.5mm Increments

Ex GST	Inc GST
$184.00	$211.60

ORDER CODE:	D1272
Flutes (Type):	Precision Ground
Number of Pieces (No.):	25
Drill Size Range (Inch / mm):	1 - 13mm
Metric / Imperial (~):	Metric
Drill Size Steps (Inch / mm):	0.5mm
Point Angle (Degrees):	135º
Standard (DIN):	DIN 338
Nett Weight (kg):	1.7



Description

Alcock Jobber Drills are manufactured to DIN 338 standards from M35 HSS with 5% cobalt for outstanding durability, heat resistance, and drilling performance. Precision-ground flutes ensure fast chip removal, while the 135° split-point cuts quickly, self-centres, and reduces wandering—perfect for tougher steels.

The 135° cutting point ensures smoother cutting in steel by effectively dispersing heat away from the drill's center, enhancing longevity and performance. Additionally, the drill bits are engineered with a split-point design, minimizing material resistance at the tip. This innovative feature eliminates the need for a pilot drill, reduces wandering, and ensures effortless, accurate drilling every time.

Sizes available: 1.0mm to 13.0mm in 0.5mm increments

Features

- 25 pieces in sizes from 1mm to 13mm in 0.5mm increments
- M35 Grade HSS including 5% Cobalt
- Designed for high durability & heat resistance
- Precision ground flutes for fast chips removal
- 135º cuts faster & split point tip reduces wandering
- Manufactured to DIN 338 Standard
- Bronze oxide finish to reduce friction

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25 Pc - METRIC DRILL SET

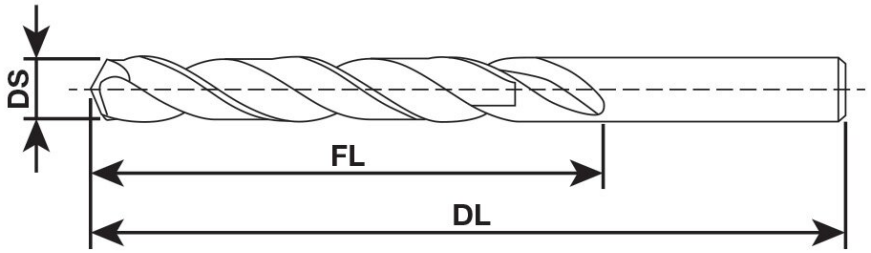
- M35 Grade HSS with 5% Cobalt
- Designed for high durability & heat resistance
- Precision ground flutes for fast chips removal
- 135º cuts faster & split point tip reduces wandering

alcock — tools that stand the test of time

HSS M35 GRADE | 5% COBALT | DIN 338

25pc Metric Set
1~13mm
in 0.5mm increments

135º | SPLIT POINT | HIGH HEAT RESISTANCE



SIZE (DS)	FLUTE (FL)	LENGTH (DL)	SIZE (DS)	FLUTE (FL)	LENGTH (DL)
1.0mm	12	34	7.5mm	69	109
1.5mm	20	43	8.0mm	75	117
2.0mm	24	49	8.5mm	75	117
2.5mm	30	57	9.0mm	81	125
3.0mm	33	61	9.5mm	81	125
3.5mm	39	70	10.0mm	87	133
4.0mm	43	75	10.5mm	87	133
4.5mm	47	80	11.0mm	94	142
5.0mm	52	86	11.5mm	94	142
5.5mm	57	93	12.0mm	101	151
6.0mm	57	93	12.5mm	101	151
6.5mm	63	101	13.0mm	101	151
7.0mm	69	109			

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Product Brochure For D1272

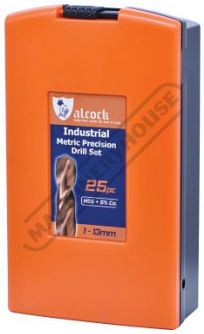
Specific Features



Close up of Set


135 Degree Split Point M35 Grade HSS 5 Cobalt


13mm Drill



Plastic Case

Recommended Accessories

D1282
Imperial 135º Precision HSS M35 COBALT Drill Set - 29 Piece



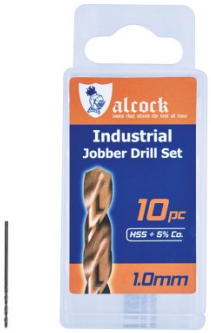
D1285
Metric 135º Precision HSS M35 COBALT Drill Set - 51 Piece



D126
Metric 135º Precision HSS M35 COBALT Drill Set - 170 Pieces



D8150
HSS Jobber Drill Pack - 10 Piece



D8174
HSS Jobber Drill Pack - 5 Piece



C289
Heavy Duty Drill Chuck - Keyed Type



C290
Heavy Duty Drill Chuck - Keyed Type



C292
Industrial Drill Chuck - Keyless Type



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Product Brochure For D1272

C294
Industrial Drill Chuck - Keyless Type



T012
Metric Alloy Steel Tap & Die Set - 32 Piece



T013
Metric HSS Tap & Die Set - 32 Piece



T014
Metric Alloy Steel Tap & Die Set - 45 Piece



T015
Imperial Alloy Steel Tap & Die Set - 45 Piece



D502
HSS Centre Drill - No. 2



D503
HSS Centre Drill - No.3



D504
HSS Centre Drill - No. 4



D505
HSS Centre Drill - No. 5



T019
Metric HSS Hand Tap & Drill Set - 29 Piece



D107
HSS Step Drill Sets



D106
Countersink Sets – 90° Three Flute



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Product Brochure For D1272

D105
Deburring Countersink Sets – 90° Cross Hole



D111
Precision Drill Sharpener



D112
Precision Drill Sharpener

