

## Product Brochure For D1252

# Metric 135° Heavy Duty HSS Cobalt Jobber Drill Set - 25 Piece - D109SM3

Ø1.0 - Ø13.0mm  
0.5mm Increments



|                               |                  |
|-------------------------------|------------------|
| ORDER CODE:                   | D1252            |
| Flutes (Type):                | Precision Ground |
| Number of Pieces (No.):       | 25               |
| Drill Size Range (Inch / mm): | 1 - 13mm         |
| Metric / Imperial (~):        | Metric           |
| Drill Size Steps (Inch / mm): | 0.5mm            |
| Point Angle (Degrees):        | 135°             |
| Standard (DIN):               | ~                |
| Nett Weight (kg):             | 1.7              |



## Description

Sutton Tools Heavy Duty Cobalt Jobber Drills are industrial quality for drilling materials that have high hardness and tensile strength such as cast iron, bronze, hard steel & stainless steel. These drill bits feature a thick core for increased rigidity in hard materials.

## Features

- 25 piece set
- 1-13mm in 0.5mm increments
- 135° Split Point (drills > 2mm & 3/32) - Enables accurate positioning and less drilling pressure
- Thick Core - For increased rigidity in hard materials
- Precision Engineered Parallel Shank - For accurate hole size
- Made from HSS Cobalt - The 5% cobalt formula improves abrasive & heat resistance, for increased strength at higher cutting temperatures
- Colour Tempered Surface Finish - Enables identification of cobalt tool material

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**Specific Features**



Shown in Case



Drill Bit



Drill Bit Tip

**Recommended Accessories**

C289

Heavy Duty Drill Chuck - Keyed Type



C290

Heavy Duty Drill Chuck - Keyed Type



C292

Industrial Drill Chuck - Keyless Type



C294

Industrial Drill Chuck - Keyless Type



T012

Metric Alloy Steel Tap & Die Set - 32 Piece



T013

Metric HSS Tap & Die Set - 32 Piece



T014

Metric Alloy Steel Tap & Die Set - 45 Piece



T015

Imperial Alloy Steel Tap & Die Set - 45 Piece



Product Brochure For D1252

**D502**  
HSS Centre Drill - No. 2



**D503**  
HSS Centre Drill - No.3



**D504**  
HSS Centre Drill - No. 4



**D505**  
HSS Centre Drill - No. 5



**T019**  
Metric HSS Hand Tap & Drill Set  
- 29 Piece



**D107**  
HSS Step Drill Sets



**D106**  
Countersink Sets – 90° Three  
Flute



**D105**  
Deburring Countersink Sets –  
90° Cross Hole



**D104**  
Spotting Drill Sets – 90°



**D123**  
Metric 118° Precision HSS Drill  
Set - 25 Piece



**D125**  
Imperial 118° Precision HSS  
Drill Set - 29 Piece



**D111**  
Precision Drill Sharpener



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D112

Precision Drill Sharpener

