Auckland: (09) 2717 234
Christchurch: (03) 741 6241

sales@machineryhouse.co.nz
www.machineryhouse.co.nz

Product Brochure For D1252

Metric 135° Heavy Duty HSS Cobalt Jobber Drill Set - 25 Piece - D109SM3

Ø1.0 - Ø13.0mm
0.5mm Increments



ORDER CODE:	D1252
Flutes (Type):	Precision Ground
Number of Pieces (No.):	25
Drill Size Range (Inch / mm):	1 - 13mm
Metric / Imperial (~):	Metric
Drill Size Steps (Inch / mm):	0.5mm
Point Angle (Degrees):	135º
Standard (DIN):	~
Nett Weight (kg):	1.7

suttontools

Australian Built

Description

Sutton Tools Heavy Duty Cobalt Jobber Drills are industrial quality for drilling materials that have high hardness and tensile strength such as cast iron, bronze, hard steel & stainless steel. These drill bits feature a thick core for increased rigidity in hard materials.

Features

- 25 piece set
- 1-13mm in 0.5mm increments
- 135° Split Point (drills > 2mm & 3/32) - Enables accurate positioning and less drilling pressure
- Thick Core - For increased rigidity in hard materials
- Precision Engineered Parallel Shank - For accurate hole size
- Made from HSS Cobalt - The 5% cobalt formula improves abrasive & heat resistance, for increased strength at higher cutting temperatures
- Colour Tempered Surface Finish - Enables identification of cobalt tool material

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Specific Features



Shown in Case



Drill Bit



Drill Bit Tip

Recommended Accessories

C289
Heavy Duty Drill Chuck - Keyed Type



C290
Heavy Duty Drill Chuck - Keyed Type



C292
Industrial Drill Chuck - Keyless Type



C294
Industrial Drill Chuck - Keyless Type



T012
Metric Alloy Steel Tap & Die Set - 32 Piece



T013
Metric HSS Tap & Die Set - 32 Piece



T014
Metric Alloy Steel Tap & Die Set - 45 Piece



T015
Imperial Alloy Steel Tap & Die Set - 45 Piece



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Product Brochure For D1252

D502
HSS Centre Drill - No. 2



D503
HSS Centre Drill - No.3



D504
HSS Centre Drill - No. 4



D505
HSS Centre Drill - No. 5



T019
Metric HSS Hand Tap & Drill Set - 29 Piece



D107
HSS Step Drill Sets



D106
Countersink Sets – 90° Three Flute



D105
Deburring Countersink Sets – 90° Cross Hole



D104
Spotting Drill Sets – 90°



D123
Metric 118º Precision HSS Drill Set - 25 Piece



D125
Imperial 118º Precision HSS Drill Set - 29 Piece



D111
Precision Drill Sharpener



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D112
Precision Drill Sharpener

