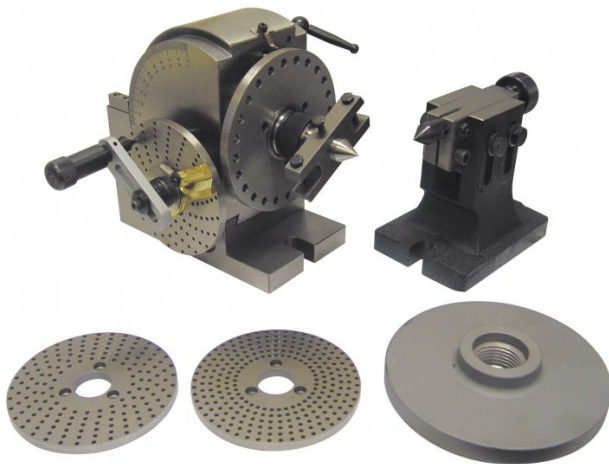


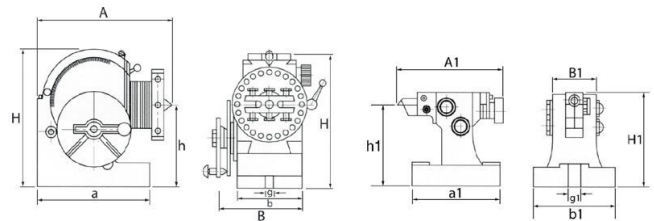
Product Brochure For D0021

Dividing Head - Semi Universal - BS-1A

128mm Centre Height
Suits 160mm 3-Jaw Chuck



ORDER CODE:	D0021
MODEL:	BS-1A
Taper (MT):	MT3
Bore (mm):	20
A (mm):	293
B (mm):	156
H (mm):	220
h (mm):	128
a (mm):	207
b (mm):	114
g (mm):	16
A1 (mm):	191
B1 (mm):	88
H1 (mm):	137
h1 (mm):	128
a1 (mm):	150
b1 (mm):	108
g1 (mm):	16
Nett Weight (kg):	30



Features

- Suitable for direct and indirect indexing
- Hardened and ground spindle rigidly held between taper roller bearings
- Threaded spindle nose for chuck mount
- Worm is hardened and ground with ratio between worm and worm wheel 40:1
- Direct indexing designed for quick divisions of No's 2, 3, 4, 6, 8, 12 & 24
- The head can be swivelled from 10° below horizontal to 90° vertical
- Designed to carry out all types of gear cutting, precision dividing
- Slotted base on dividing head & tailstock for use with key steel to align quickly on machine

Includes

- Backing plate suits 160mm front mount 3 jaw chuck
- Dividing plates
- Tailstock
- Spindle thread 1-1/8" x 12TPI

Optional Accessories

- Replacement Dividing Plates (D0025)

DIVIDING PLATES A, B, C	Number of Holes					
PLATE A	15	16	17	18	19	20
PLATE B	21	23	27	29	31	33
PLATE C	37	39	41	43	47	49

Product Brochure For D0021

Recommended Accessories

C2806

3 Jaw Self Centring Lathe
Chuck

