⚠ WARNING

General Machinery Safety Instructions

Machinery House
requires you to read this entire Manual before using this machine.

1. **Read the entire Manual before starting machinery.** Machinery may cause serious injury if not correctly used.
2. **Always use correct hearing protection when operating machinery.** Machinery noise may cause permanent hearing damage.
3. **Machinery must never be used when tired, or under the influence of drugs or alcohol.** When running machinery you must be alert at all times.
4. **Wear correct Clothing.** At all times remove all loose clothing, necklaces, rings, jewelry, etc. Long hair must be contained in a hair net. Non-slip protective footwear must be worn.
5. **Always wear correct respirators around fumes or dust when operating machinery.** Machinery fumes & dust can cause serious respiratory illness. Dust extractors must be used where applicable.
6. **Always wear correct safety glasses.** When machining you must use the correct eye protection to prevent injuring your eyes.
7. **Keep work clean and make sure you have good lighting.** Cluttered and dark shadows may cause accidents.
8. **Personnel must be properly trained or well supervised when operating machinery.** Make sure you have clear and safe understanding of the machine you are operating.
9. **Keep children and visitors away.** Make sure children and visitors are at a safe distance for you work area.
10. **Keep your workshop childproof.** Use padlocks, Turn off master power switches and remove start switch keys.
11. **Never leave machine unattended.** Turn power off and wait till machine has come to a complete stop before leaving the machine unattended.
12. **Make a safe working environment.** Do not use machine in a damp, wet area, or where flammable or noxious fumes may exist.
13. **Disconnect main power before service machine.** Make sure power switch is in the off position before re-connecting.
14. **Use the Correct Extension Lead.** Extension leads should be avoided where possible but If required, always use an extension lead that is rated for the power requirements of your machinery. Using an incorrectly rated extension lead can lead to overheating, damage to machinery, or potential fire hazards. Ensure leads are in good condition and free of damage. Replace if faulty.
15. **Keep machine well maintained.** Keep blades sharp and clean for best and safest performance. Follow instructions when lubricating and changing accessories.
16. **Keep machine well guarded.** Make sure guards on machine are in place and are all working correctly.
17. **Do not overreach.** Keep proper footing and balance at all times.
18. **Secure workpiece.** Use clamps or a vice to hold the workpiece where practical. Keeping the workpiece secure will free up your hand to operate the machine and will protect hand from injury.
19. **Check machine over before operating.** Check machine for damaged parts, loose bolts, Keys and wrenches left on machine and any other conditions that may effect the machines operation. Repair and replace damaged parts.
20. **Use recommended accessories.** Refer to instruction manual or ask correct service officer when using accessories. The use of improper accessories may cause the risk of injury.
21. **Do not force machinery.** Work at the speed and capacity at which the machine or accessory was designed.
22. **Use correct lifting practice.** Always use the correct lifting methods when using machinery. Incorrect lifting methods can cause serious injury.
23. **Lock mobile bases.** Make sure any mobile bases are locked before using machine.
24. **Allergic reactions.** Certain metal shavings and cutting fluids may cause an ellergic reaction in people and animals, especially when cutting as the fumes can be inhaled. Make sure you know what type of metal and cutting fluid you will be exposed to and how to avoid contamination.
25. **Call for help.** If at any time you experience difficulties, stop the machine and call you nearest branch service department for help.

⚠ WARNING

Pipe Tube Notcher - Linisher Safety Instructions

Machinery House
requires you to read this entire Manual before using this machine.

1. **Maintenance.** Make all moving parts have come to a complete stop before any inspection, adjustment or maintenance is carried out.

2. **Pipe Tube Notcher - Linisher Condition.** Machine must be maintained for a proper working condition. Never operate a Pipe Tube Notcher - Linisher that has damaged or worn parts. Maintenance should performed on a scheduled basis. Warning and safety signs must be maintained and replaced if damaged.

3. **Linishing Belt Condition.** Never operate the machine with a damaged or badly worn belt. Replace if required.

4. **Linishing Belt Direction.** Ensure when fitting linishing belts that they are fitted around the correct way with Arrows marked on belt corresponding to the direction of machine rotation.

5. **Belt Selection Warning.** Pipe Tube Notcher - Linishers with a belt direction change switch, must only be fitted with a specifically manufactured bi-directional belt, failure to do this could result in Serious injury.

6. **Understand the machines controls.** Make sure you understand the use and operation of all controls.

7. **Hand Hazard.** Keep hands and fingers clear from moving parts. Serious injury will occur if hand or finger tips come between workpiece and notching / linishing area.

8. **Switching.** Always turn the machine off and make sure all moving parts have come to a complete stop before leaving. Do not leave running unattended for any reason.

9. **Authorized and trained personnel.** The machine must be operated by authorized and trained personnel.

10. **Avoiding Entanglement.** Supplied guards must be used at all times. Remove loose clothing, belts, or jewelry items. Tie up long hair and use the correct hair nets to avoid any entanglement with the linishing belts and moving parts.

11. **Work area hazards.** Keep the area around the machine clean from oil, tools, objects & swarf. Pay attention to other persons in the area and know what is going on around the area to ensure unintended accidents.

12. **Power outage.** In the event of a power failure during use of the Pipe Tube Notcher - Linisher, turn off all switches to avoid possible sudden start up once power is restored.

13. **Secure Material.** During the notching process, the workpiece must always be secured in the work holding vice.

14. **Feeding material.** Always feed material evenly and smoothly against the direction of rotation. Never use excessive force when linishing or serious injury can occur.

15. **Starting position/speed.** Never turn the machine on when the workpiece is resting on the belt. Allow belt to reach full speed before Notching or linishing.

16. **Stopping the Belt.** Do not stop or slow the Belt with your hand or workpiece. Allow the machine to stop on its own.

17. **Guards.** Do not operate machine without the correct guards in place.

18. **Dust hazards.** Always wear dust mask or respirator when Notching / linishing and to keep dust to a minimum ensure machine is fitted to a Dust Collector that is manufactured for the collection of metallic Dust. Ensure a suitable flame retardant dust hose is used between the two.

19. **Hearing protection and hazards.** Always wear hearing protection as noise generated from the machine and workpiece vibration can cause permanent hearing loss over time.

20. **Glasses.** Always wear approved safety glasses when using this machine.

21. **Keep Children Away.** Children must never be allowed in the work area.

22. **Secure machine.** Secure the Pipe Tube Notcher - Linisher by bolting to a solid working surface.

23. **Call for help.** If at any time you experience difficulties, stop the machine and call you nearest branch service department for help.

PLANT SAFETY PROGRAM

NEW MACHINERY HAZARD IDENTIFICATION, ASSESSMENT & CONTROL

Pipe Tube Notcher - Linisher

Developed in Co-operation Between A.W.I.S.A and Australia Chamber of Manufactures
This program is based upon the Safe Work Australia, Code of Practice - Managing Risks of Plant in the Workplace (WHSA 2011 No10)

Item No.	Hazard Identification	Hazard Assessment	Risk Control Strategies (Recommended for Purchase / Buyer / User)
A	ENTANGLEMENT	LOW	Eliminate, avoid loose clothing / Long hair etc.
B	CRUSHING	LOW	Secure & support work material on Notcher. Secure notcher by bolting to a solid working surface
C	CUTTING, STABBING, PUNCTURING	MEDIUM	Make sure all guard are secured shut when machine is on. Do not adjust or clean machine until the machine has fully stopped. Isolate power to machine prior to any checks or maintenance being carried out. Do not place hands or fingers inside moving parts of linisher/notcher
D	SHEARING	MEDIUM	Remove handle prior to any checks or maintenance being carried out. Do not place hands or fingers inside moving parts of notcher
E	FRICTION	MEDIUM	Keep hands and body clear from sanding disc/belt.
F	STRIKING	LOW	Ensure work material is secure when in operation Wear safety glasses. Stand clear of moving parts on machine. Remove all loose objects around moving parts. Ensure belts are in good condition and at correct tension.
H	ELECTRICAL	MEDIUM	All electrical enclosures should only be opened with a tool that is not to be kept with the machine.
O	OTHER HAZARDS, NOISE, DUST.	LOW	Wear hearing protection as required. Must be connected to a dust extraction.
Plant Safety Program to be read in conjunction with manufactures instructions			

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Authorised and signed by:
Safety officer: .....
Manager: .....

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