⚠ WARNING

General Machinery Safety Instructions

Machinery House
requires you to read this entire Manual before using this machine.

1. **Read the entire Manual before starting machinery.** Machinery may cause serious injury if not correctly used.
2. **Always use correct hearing protection when operating machinery.** Machinery noise may cause permanent hearing damage.
3. **Machinery must never be used when tired, or under the influence of drugs or alcohol.** When running machinery you must be alert at all times.
4. **Wear correct Clothing.** At all times remove all loose clothing, necklaces, rings, jewelry, etc. Long hair must be contained in a hair net. Non-slip protective footwear must be worn.
5. **Always wear correct respirators around fumes or dust when operating machinery.** Machinery fumes & dust can cause serious respiratory illness. Dust extractors must be used where applicable.
6. **Always wear correct safety glasses.** When machining you must use the correct eye protection to prevent injuring your eyes.
7. **Keep work clean and make sure you have good lighting.** Cluttered and dark shadows may cause accidents.
8. **Personnel must be properly trained or well supervised when operating machinery.** Make sure you have clear and safe understanding of the machine you are operating.
9. **Keep children and visitors away.** Make sure children and visitors are at a safe distance for you work area.
10. **Keep your workshop childproof.** Use padlocks, Turn off master power switches and remove start switch keys.
11. **Never leave machine unattended.** Turn power off and wait till machine has come to a complete stop before leaving the machine unattended.
12. **Make a safe working environment.** Do not use machine in a damp, wet area, or where flammable or noxious fumes may exist.
13. **Disconnect main power before service machine.** Make sure power switch is in the off position before re-connecting.
14. **Use the Correct Extension Lead.** Extension leads should be avoided where possible but If required, always use an extension lead that is rated for the power requirements of your machinery. Using an incorrectly rated extension lead can lead to overheating, damage to machinery, or potential fire hazards. Ensure leads are in good condition and free of damage. Replace if faulty.
15. **Keep machine well maintained.** Keep blades sharp and clean for best and safest performance. Follow instructions when lubricating and changing accessories.
16. **Keep machine well guarded.** Make sure guards on machine are in place and are all working correctly.
17. **Do not overreach.** Keep proper footing and balance at all times.
18. **Secure workpiece.** Use clamps or a vice to hold the workpiece where practical. Keeping the workpiece secure will free up your hand to operate the machine and will protect hand from injury.
19. **Check machine over before operating.** Check machine for damaged parts, loose bolts, Keys and wrenches left on machine and any other conditions that may effect the machines operation. Repair and replace damaged parts.
20. **Use recommended accessories.** Refer to instruction manual or ask correct service officer when using accessories. The use of improper accessories may cause the risk of injury.
21. **Do not force machinery.** Work at the speed and capacity at which the machine or accessory was designed.
22. **Use correct lifting practice.** Always use the correct lifting methods when using machinery. Incorrect lifting methods can cause serious injury.
23. **Lock mobile bases.** Make sure any mobile bases are locked before using machine.
24. **Allergic reactions.** Certain metal shavings and cutting fluids may cause an ellergic reaction in people and animals, especially when cutting as the fumes can be inhaled. Make sure you know what type of metal and cutting fluid you will be exposed to and how to avoid contamination.
25. **Call for help.** If at any time you experience difficulties, stop the machine and call you nearest branch service department for help.

⚠ WARNING

Engine Stand Safety Instructions

Machinery House
requires you to read this entire Manual before using this machine.

1. ***Engine Stand Loading Requirement.*** *Refer to your vehicle service manual to locate the safe engine lifting/ support locations, and to verify that the engine weight does not exceed the maximum engine stand load rating.*

2. ***Engine Stand Condition.*** *Engine Stand must be maintained for a proper working condition. Never operate a Engine Stand that has damaged or worn parts. Scheduled routine maintenance should performed on a scheduled basis. Check the stand, bolts, framework, welds and wheels for cracks or damage. Replace if necessary.*

3. ***Crushing Hazard.*** *Never place any part of your body under the Engine Stand, or under a lifted load. Always mount all four mounting arms at the appropriate points on the engine. All mounting arms must be bolted tight against the engine. Never roll the stand without the lock pin installed. Otherwise serious injury can occur.*

4. ***Work area hazards.*** *Pay attention to other persons in the area and know what is going on around the area to ensure unintended accidents.*

5. ***Overloading Engine Stand.*** *Do not over load the Engine Stands capacity. Always check the weight of the engine before using this Engine Stand.*

6. ***Warning Labels.*** *Take note of any warning labels on the Engine Stand and do not remove them.*

7. ***Rotating Engine.*** *Before removing the lock pin to rotate the engine, fully support the engine so the engine will not uncontrollably rotate when the pin is removed.*

8. ***Tipping / Collapse Hazard.*** *Only use this engine stand on a hard level surface capable of sustaining the combined load. Do not move the engine stand while loaded on sloped surfaces. Do not use the engine stand on rough, uneven, or unstable surfaces, including carpet, earth, grass, sand, dirt, gravel, or other loose materials. Do not concentrate a heavy load on either side or end of the engine stand; this may cause it to flip or tip suddenly, resulting in severe injury or property damage.*

9. ***Other Hazards.*** *Never attempt to start or run an engine on this engine stand. Never allow children to play on Engine Stand while in use or in storage.*

10. ***Call for help.*** *If at any time you experience difficulties, stop and call you nearest branch service department for help.*

PLANT SAFETY PROGRAM

NEW MACHINERY HAZARD IDENTIFICATION, ASSESSMENT & CONTROL

Engine Stand

Developed in Co-operation Between A.W.I.S.A and Australia Chamber of Manufactures
This program is based upon the Safe Work Australia, Code of Practice - Managing Risks of Plant in the Workplace (WHSA 2011 No10)

Item No.	Hazard Identification	Hazard Assessment	Risk Control Strategies (Recommended for Purchase / Buyer / User)
B	CRUSHING	HIGH	Ensure engine stand is on level solid ground. Ensure engine is correctly mounted and secured tight. Do not concentrate a heavy load on either side or end of the engine stand. Keep body parts clear from under engine when mounting. Do not exceed maximum capacity of engine stand. Wear safety boots.
J	SLIPPING, TRIPPING, & FALLING	LOW	Avoid uneven or slippery surfaces when moving engine stand under load.
Plant Safety Program to be read in conjunction with manufactures instructions			

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Authorised and signed by:
Safety officer:.....
Manager:.....

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